

FIG. 1.

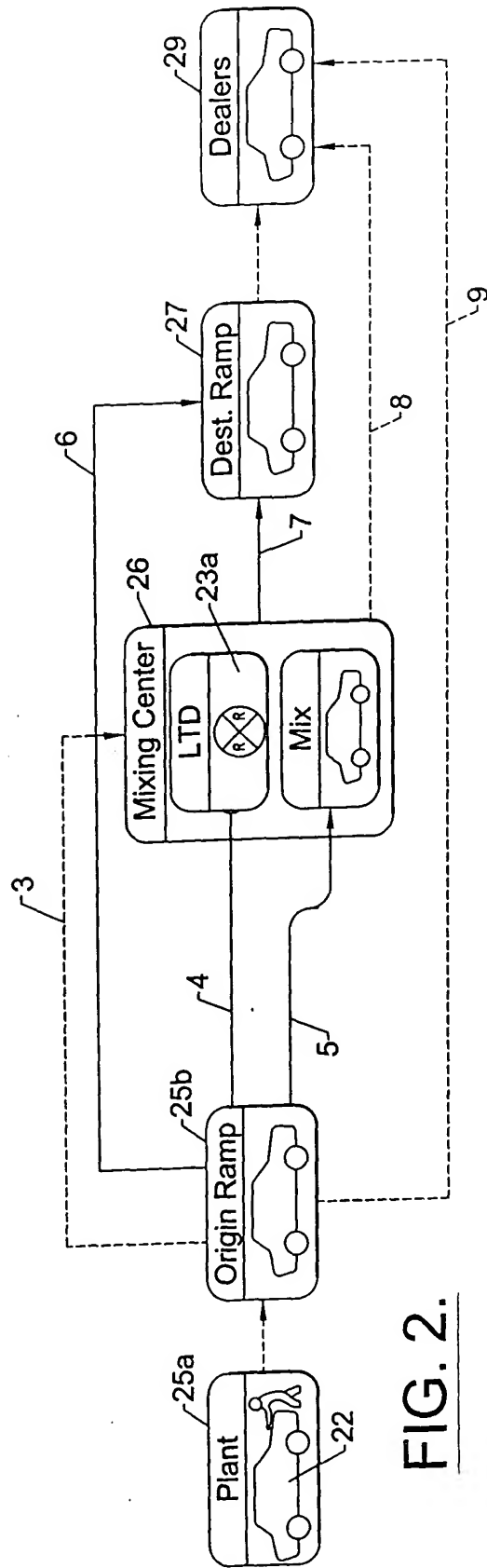
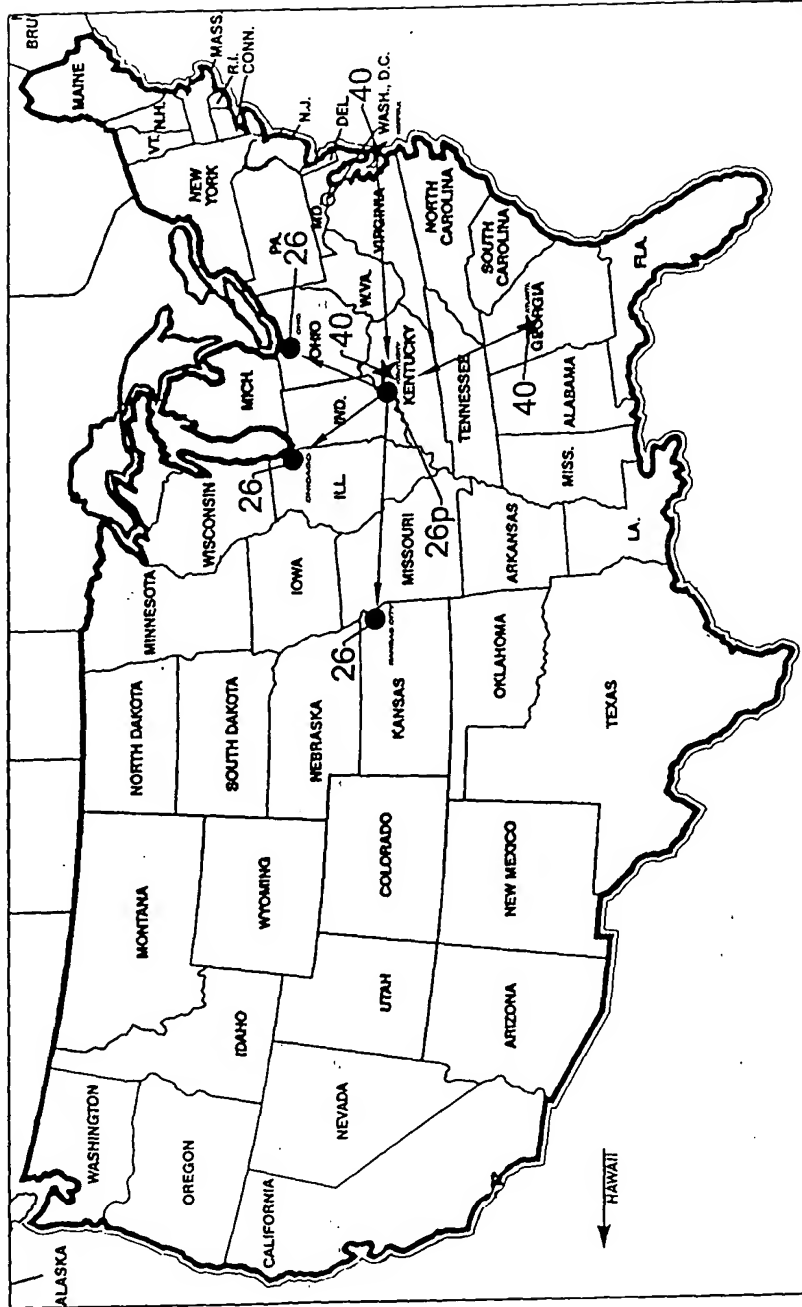


FIG. 2.

REVISED NETWORK - PLANT TO MIXING CENTER
(SOUTHEAST PLANTS TO MIXING CENTERS)



- Mixing Center
- ★ Origin Plants
 - Louisville
 - Kentucky Truck
 - Norfolk
 - Atlanta

FIG. 3.

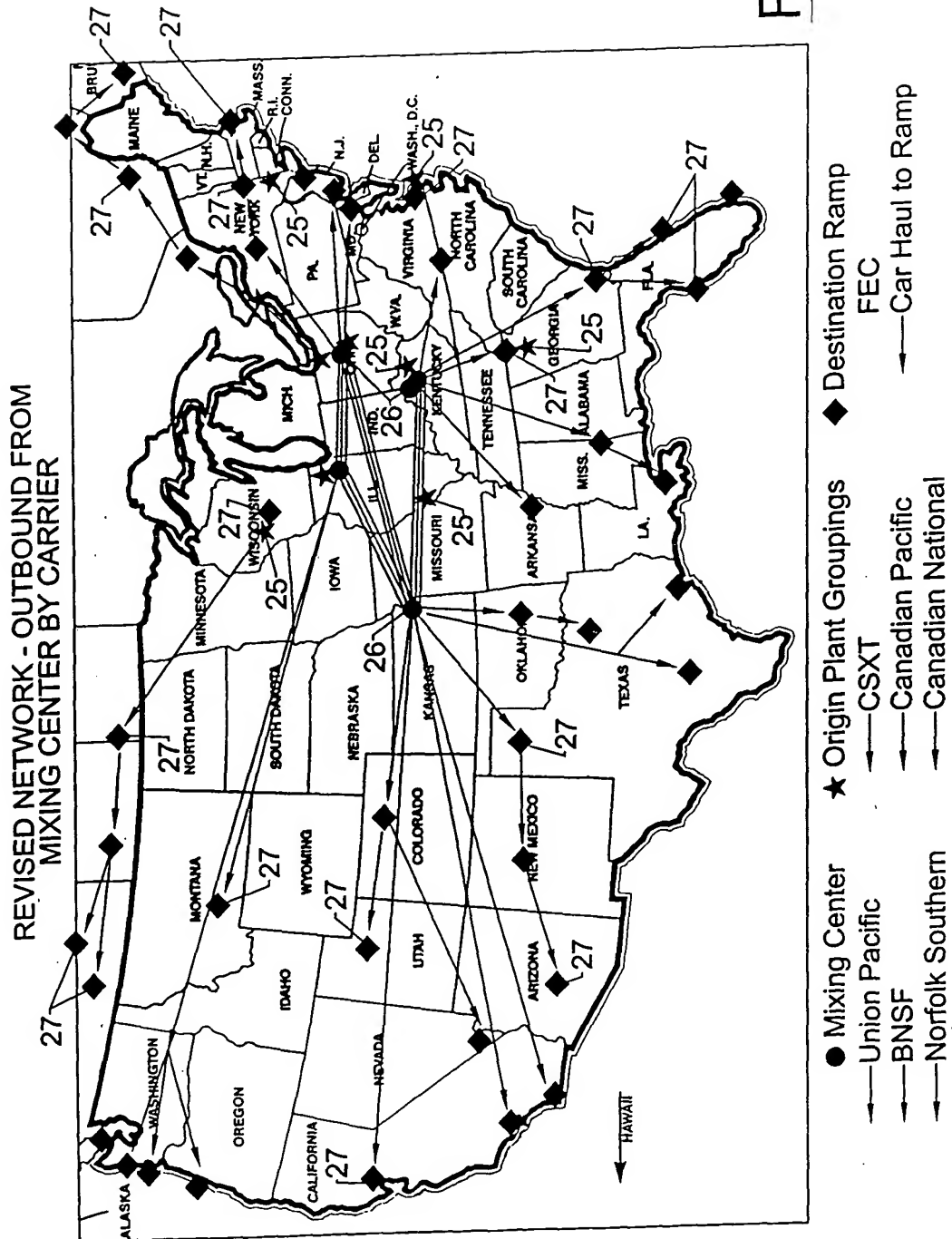


FIG. 4.

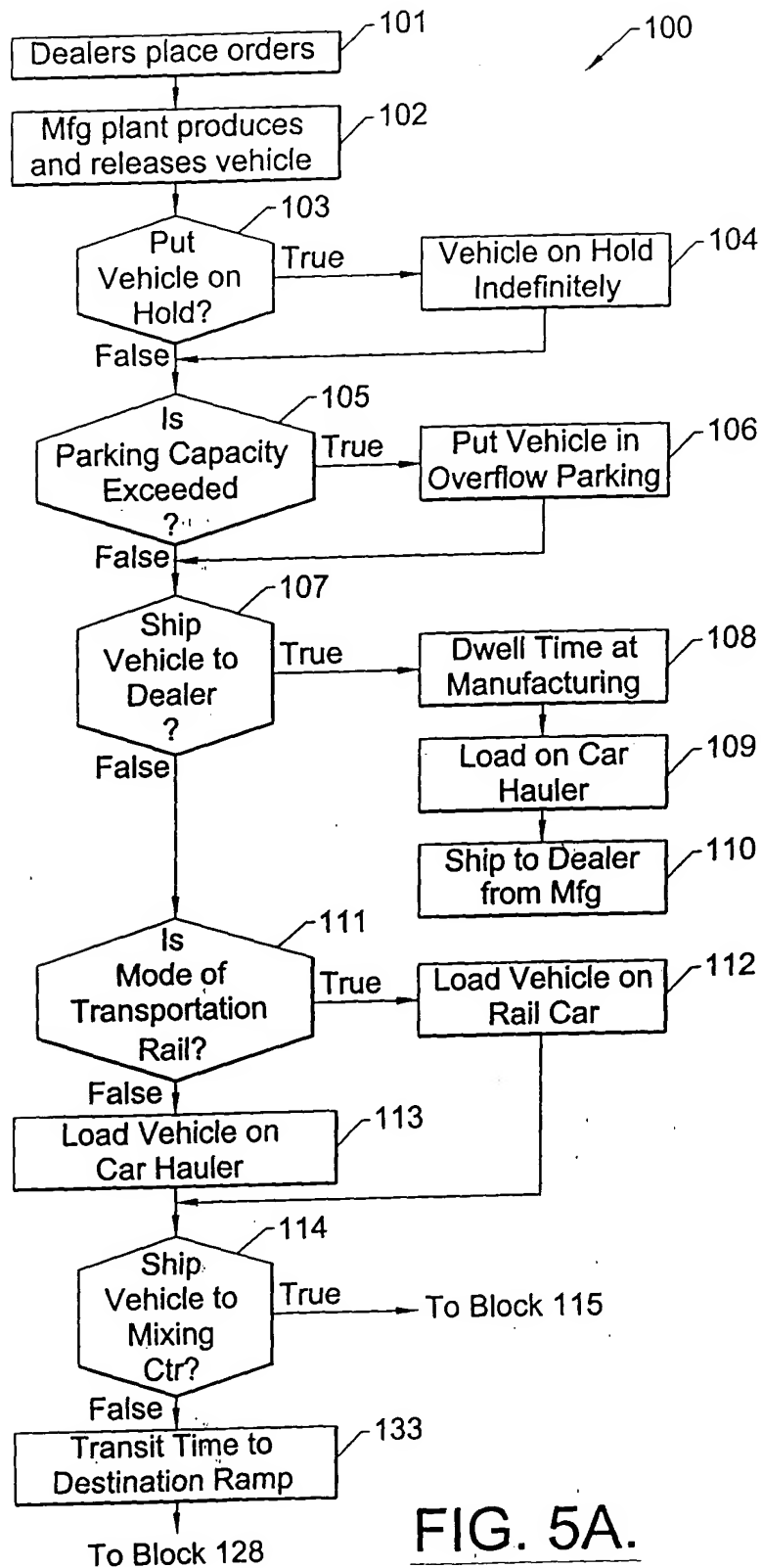


FIG. 5A.

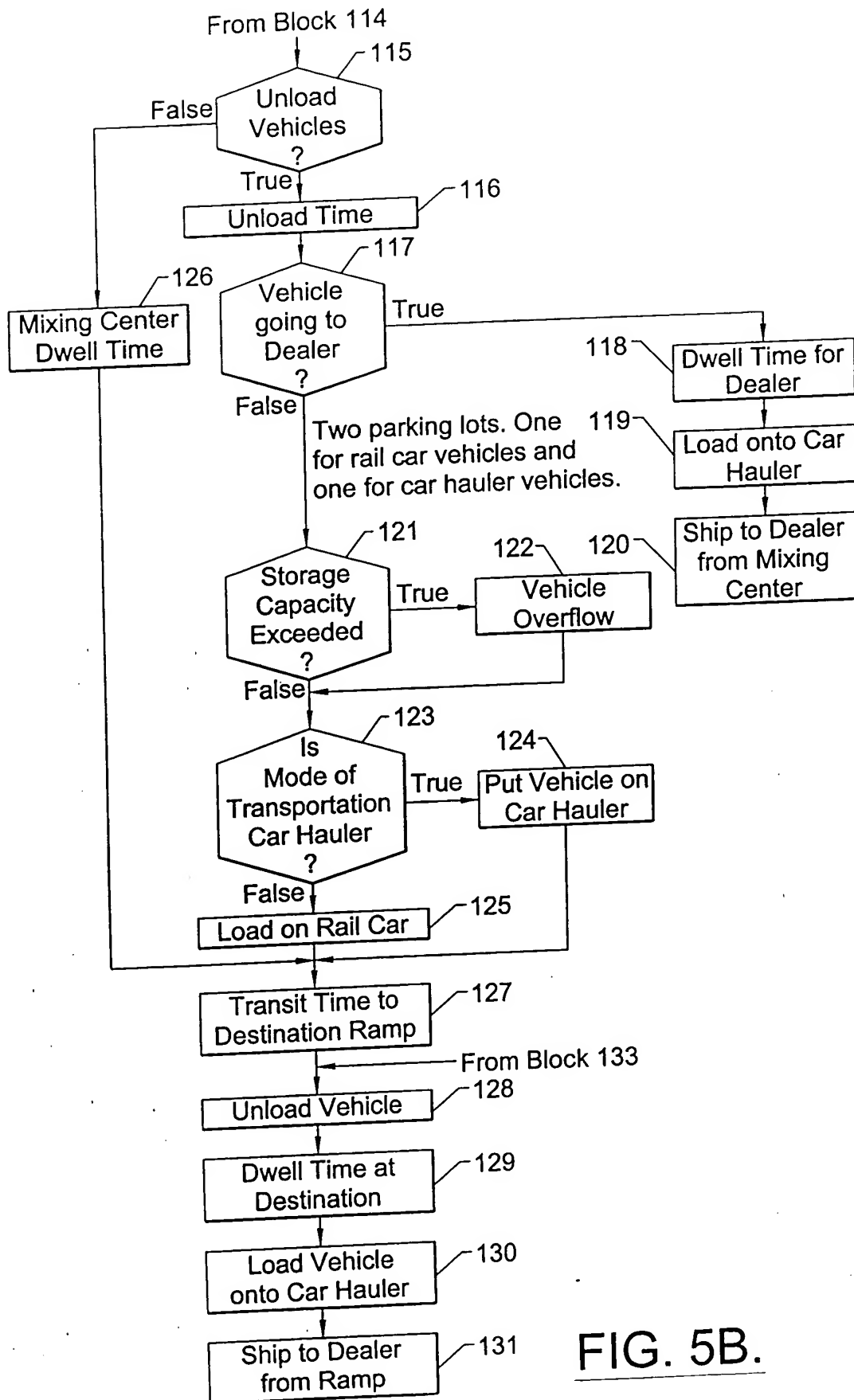
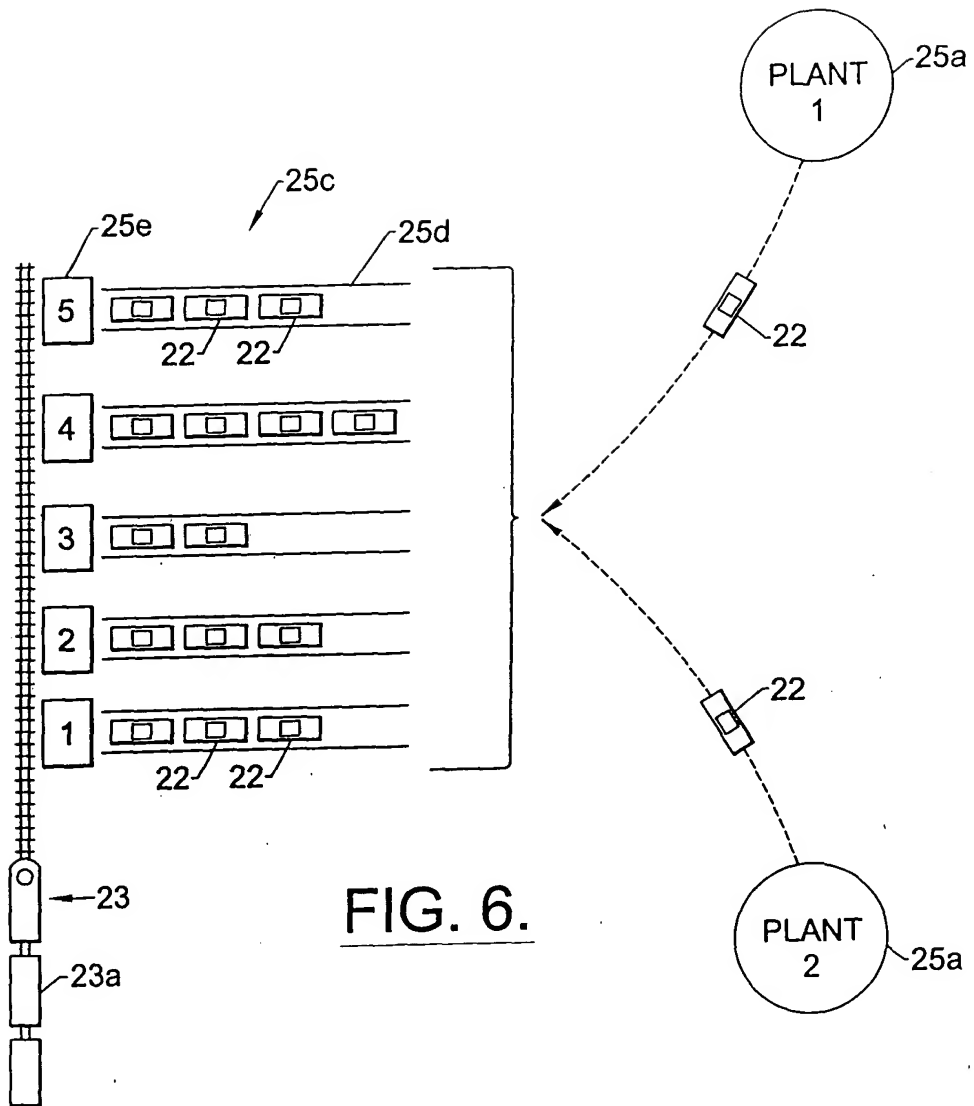


FIG. 5B.



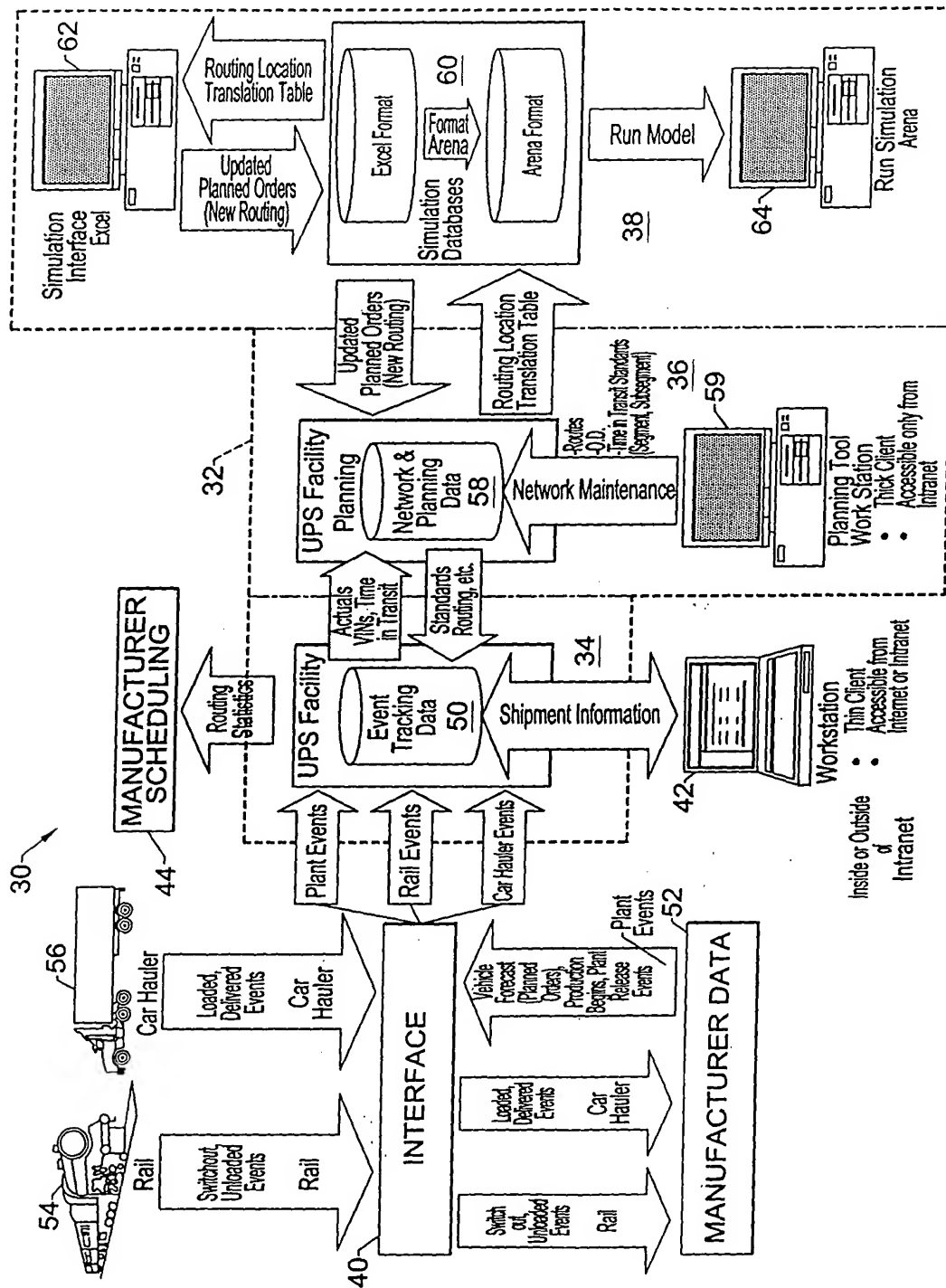
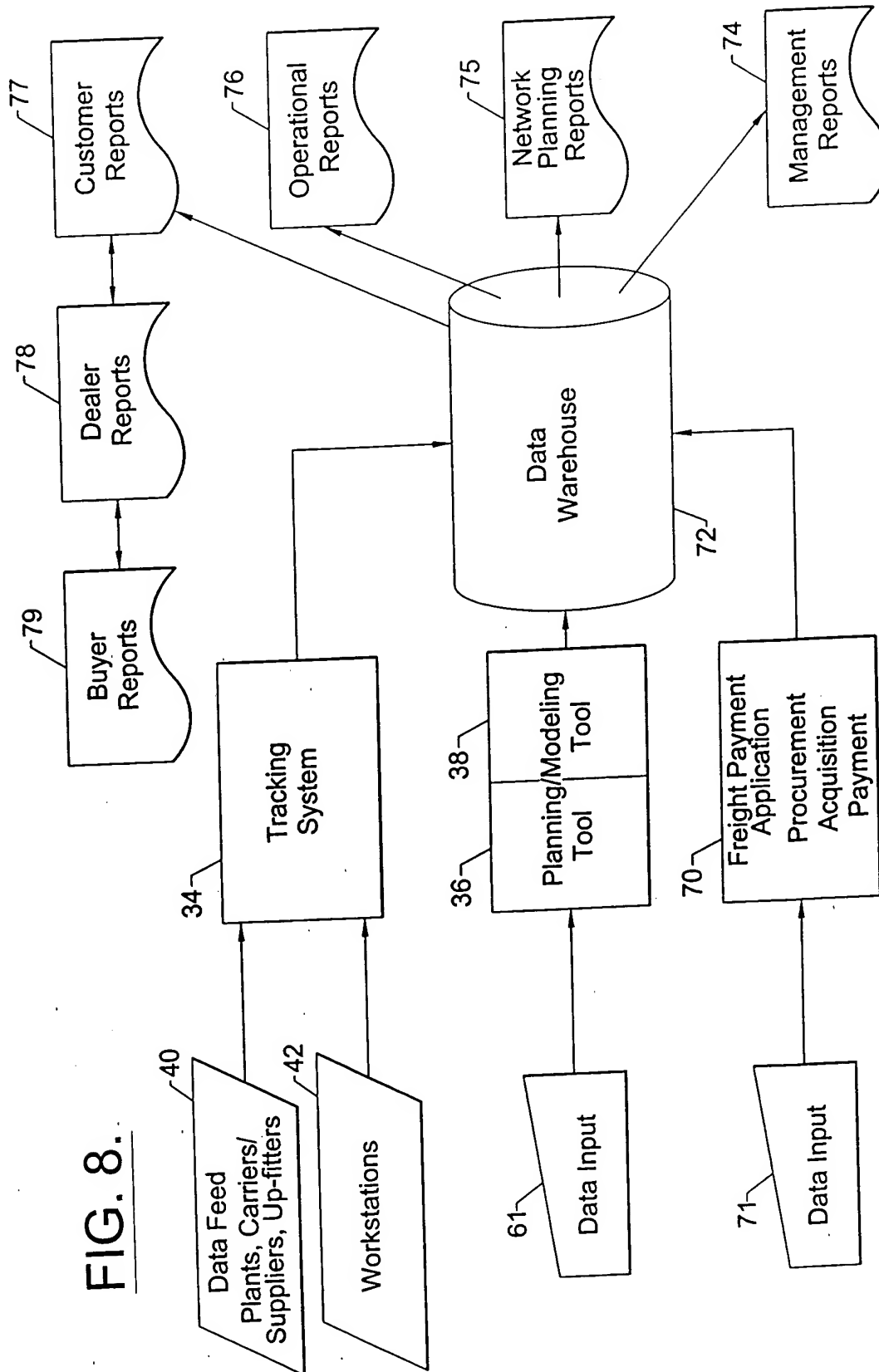


FIG. 7.

FIG. 8.



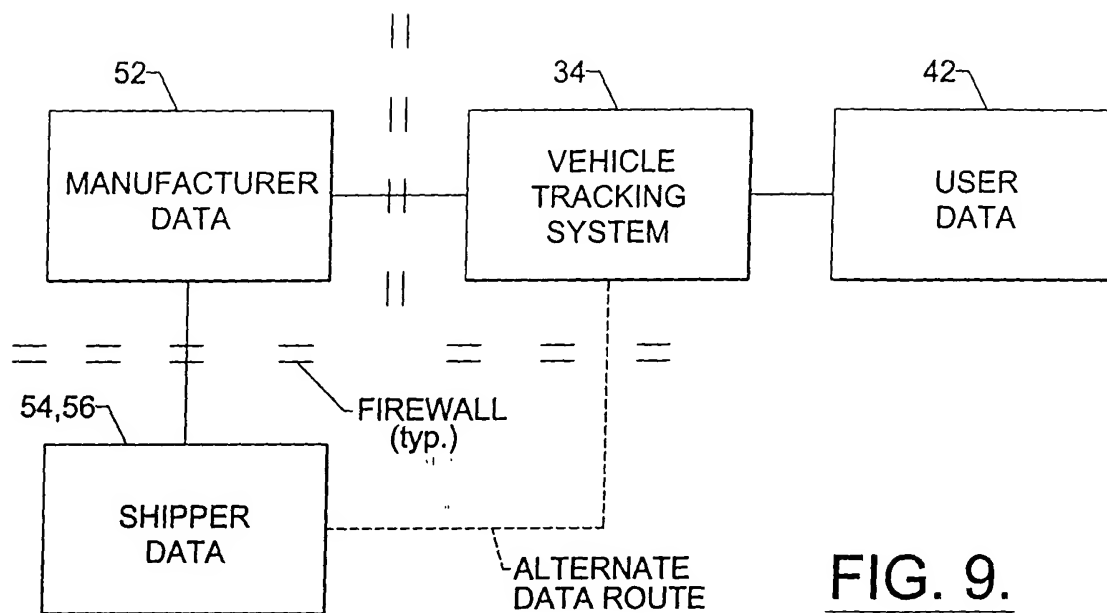


FIG. 9.

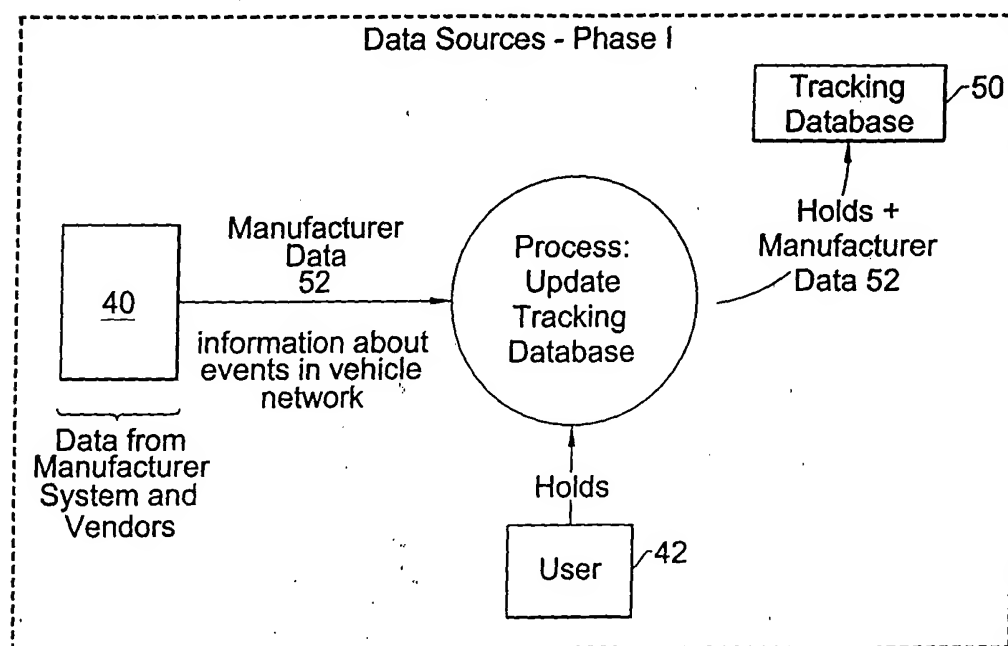
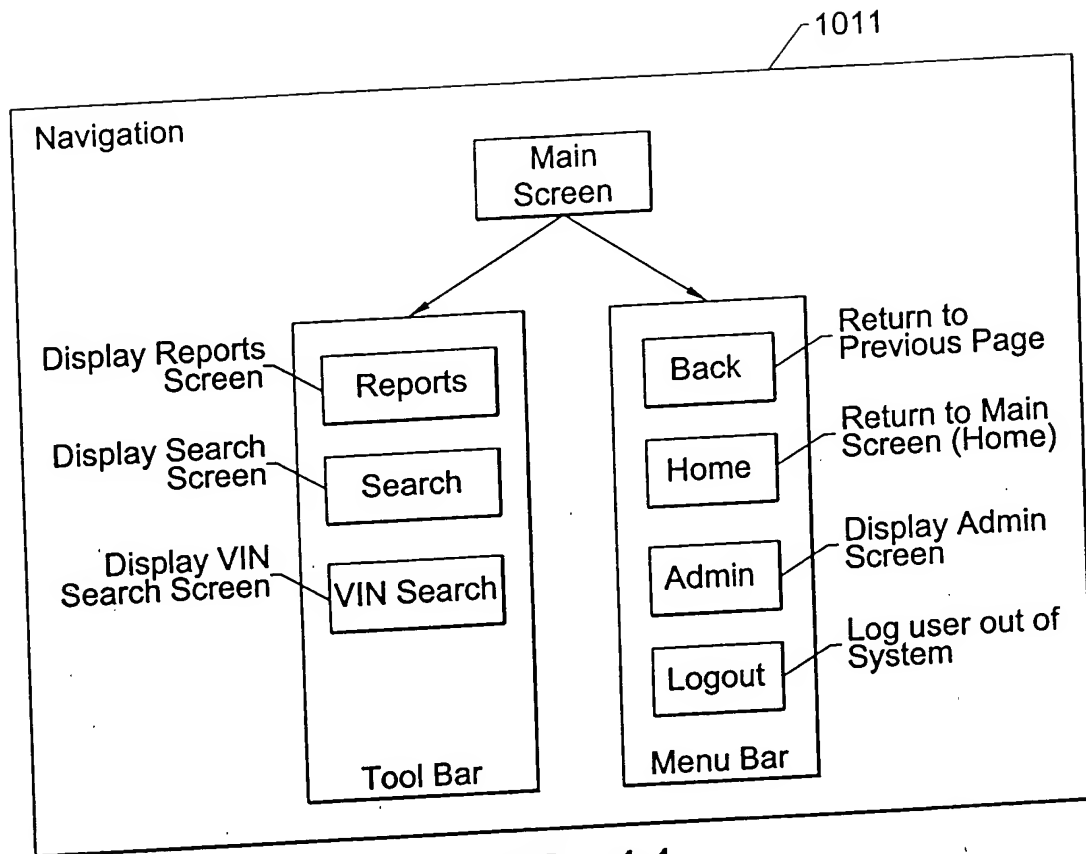


FIG. 10.

FIG. 11.

Refer to the diagram below for the Web Track & Trace network connectivity.

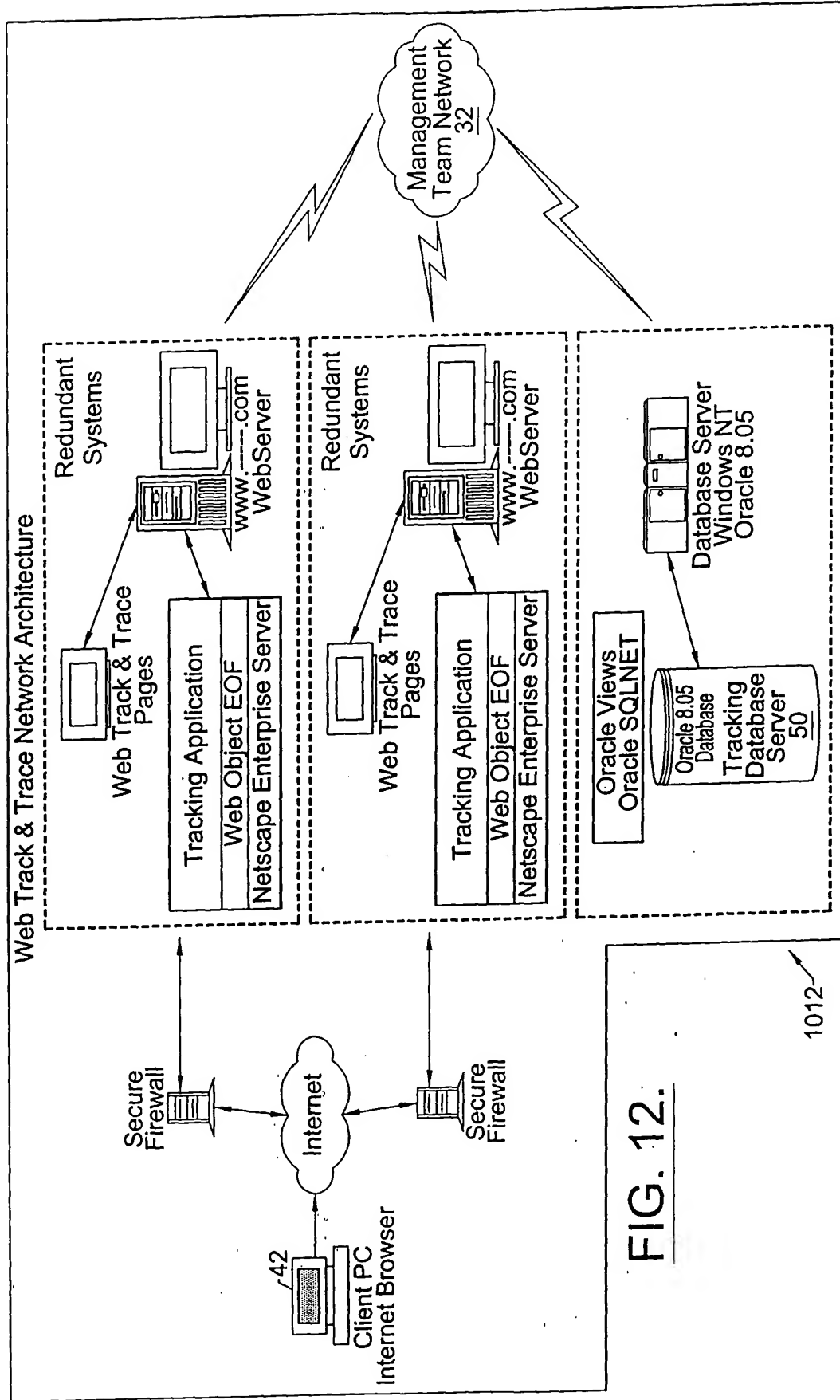
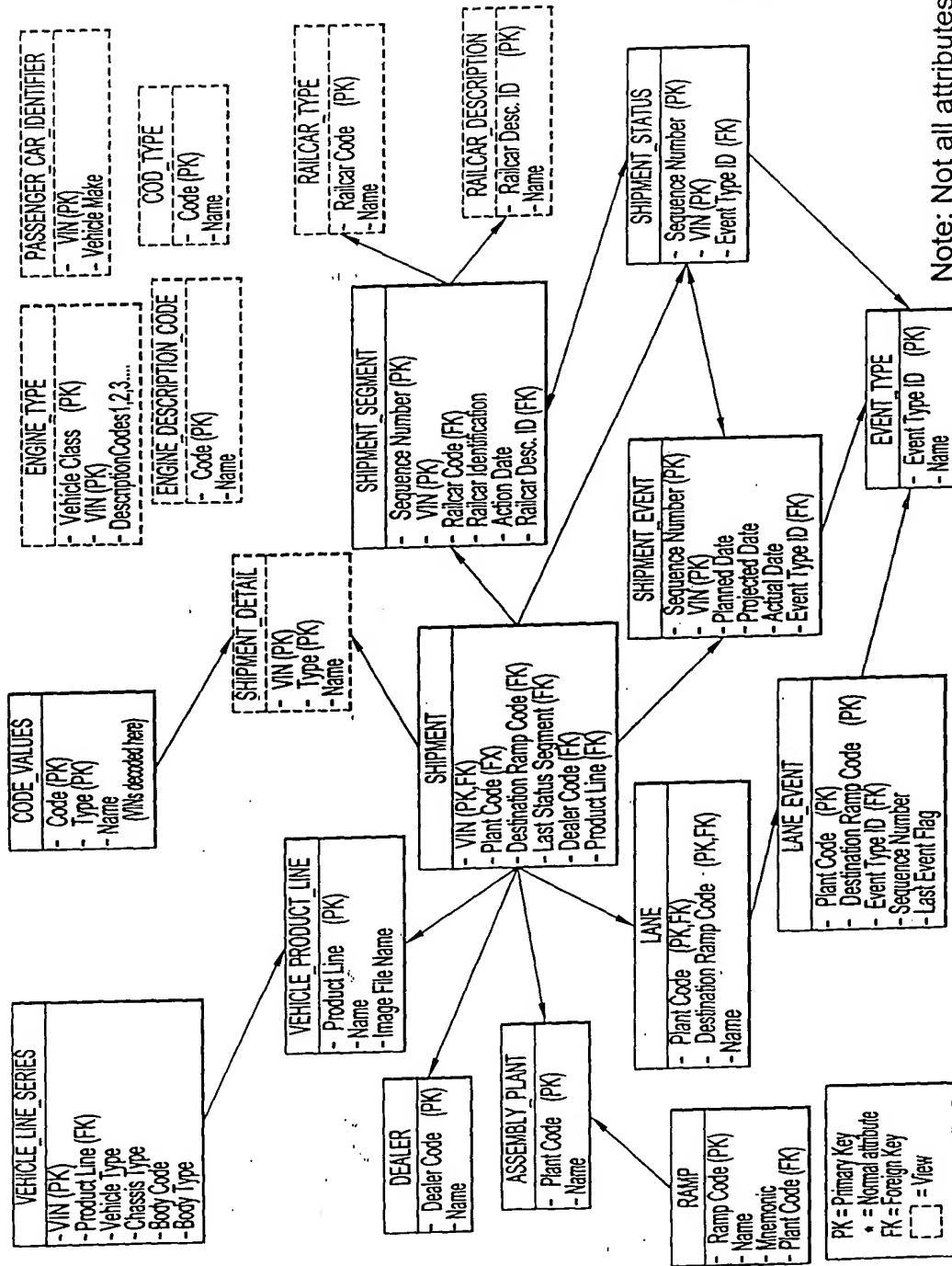


FIG. 12.

1012

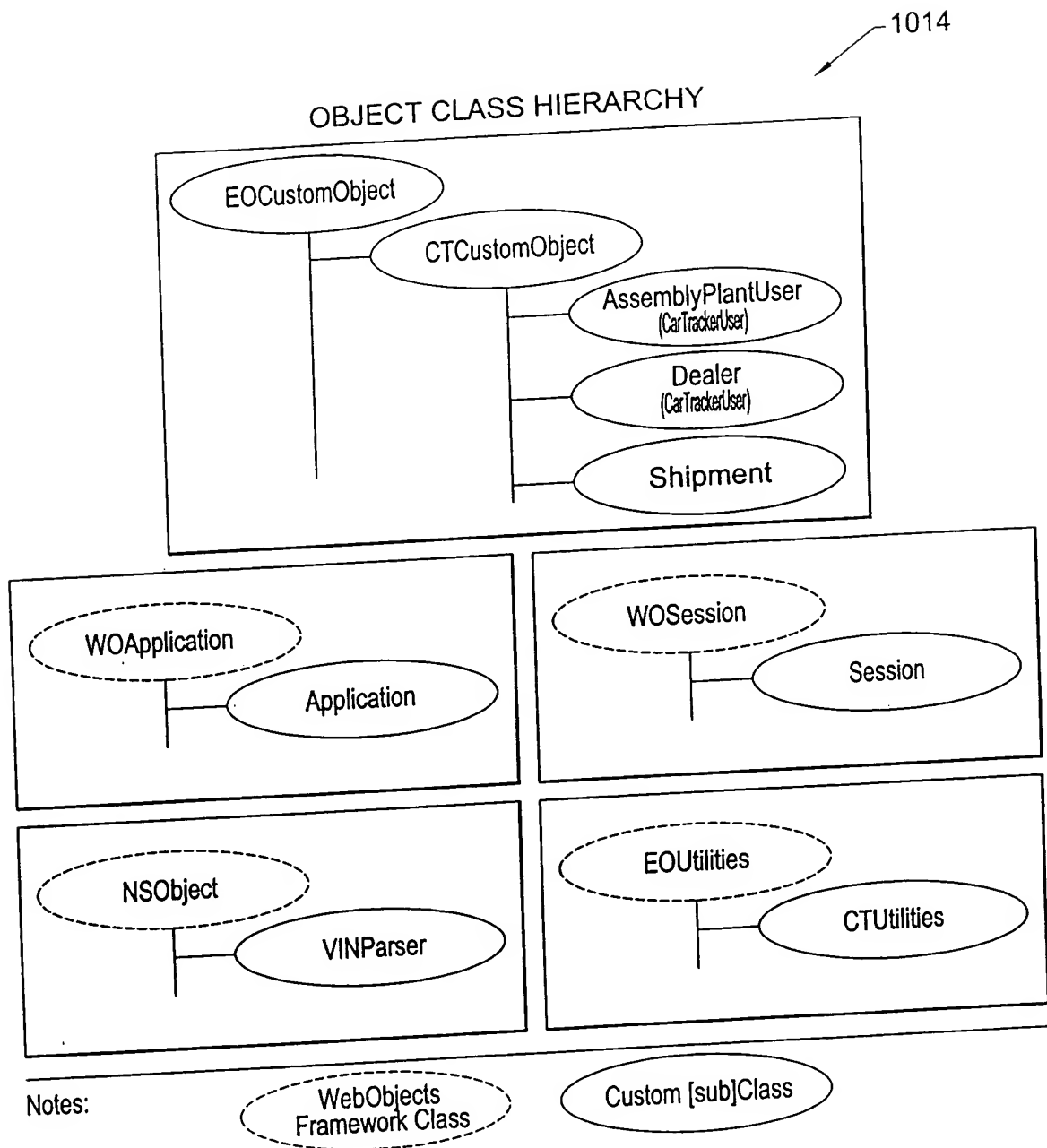
TRACKING SYSTEM ENTITY RELATIONSHIP DIAGRAM 34

1013



Note: Not all attributes shown for entities.

FIG. 13.

FIG. 14.

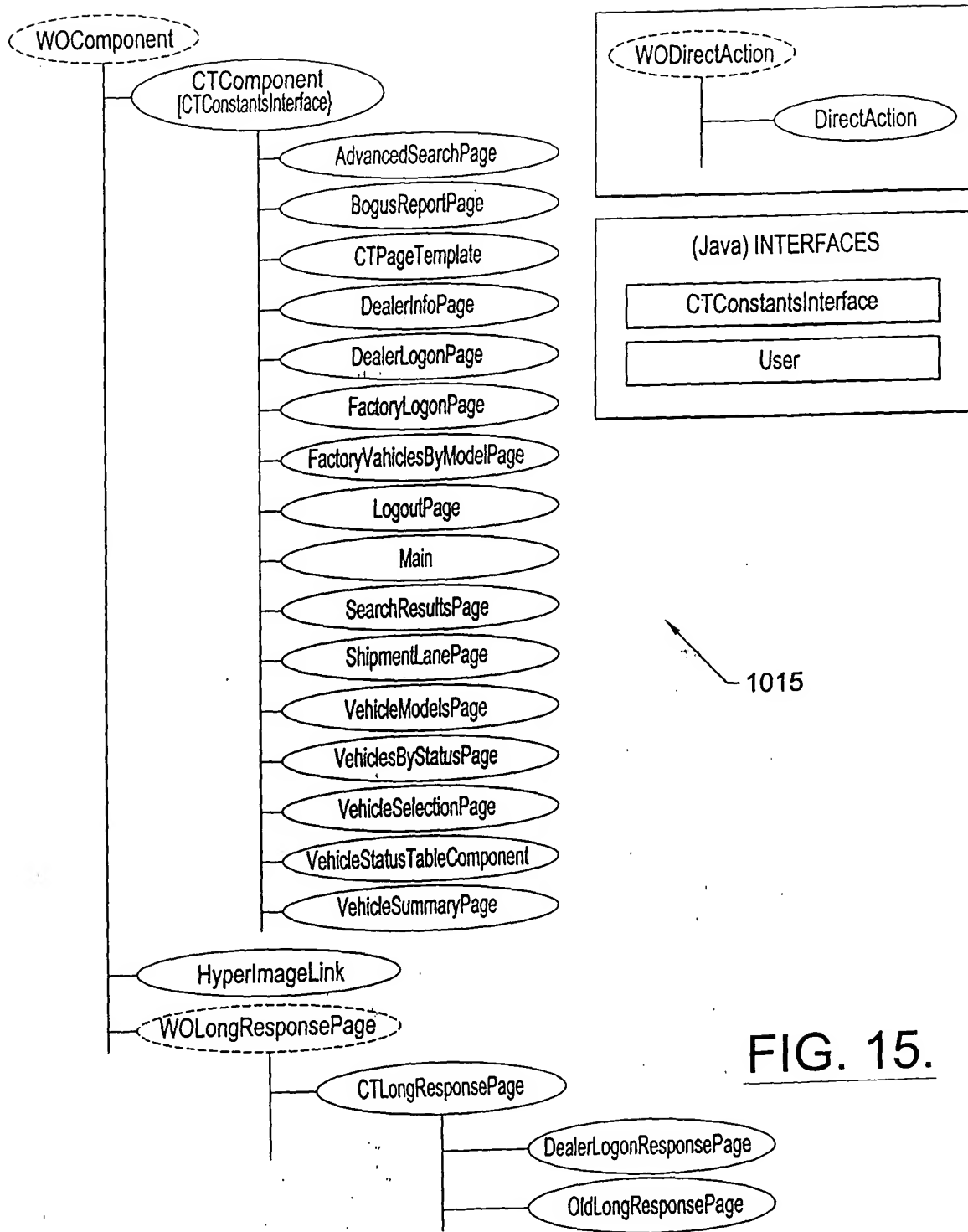


FIG. 15.

1016

reports

back | home | admin | logout

viewable items

Dealers

- VILLAGE FORD SALES
- Wade Motors of Buford

Ramps 1 to 15 of 60

- ALBAN
- ALBUQ
- ALLNP
- AMARI
- BIRMA
- SLOUIS
- BUFFA
- CHESA
- COLUM

Lanes 1 to 15 of 1177

- 06CHICA 02ATLAN
- 06CHICA 03JESSUP
- 06CHICA 04LAYER
- 06CHICA 05GALEN
- 06CHICA 06ROLLA
- 06CHICA 14JACVK
- 06CHICA 06LAURE
- 06CHICA 17NERID
- 06CHICA 1CTACOM

Viewable Items - Dealers, Ramps, Lanes

FIG. 16.

1017

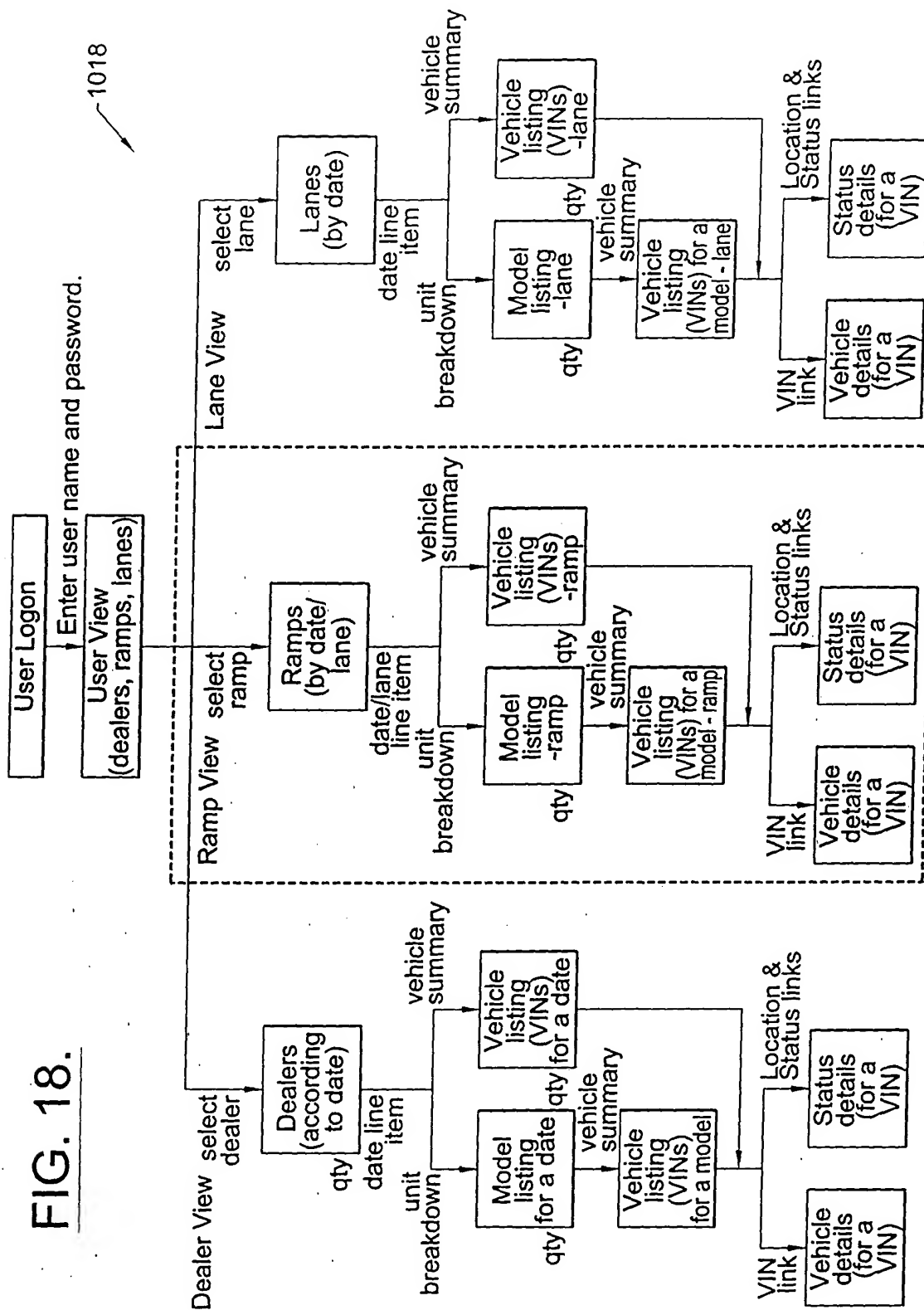
STATUS DETAILS

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		10/05/1999	04/26/1000		
UNLOADED FROM RAILCAR	Unloaded Railcar TTGXQQ1404 in Hegewison	10/04/1999	10/06/1999	04/24/1999	
VEHICLE ARRIVES AT DESTINATION	Arrived at Hegewisch	10/03/1999	10/07/1999	10/01/1999	
LOADED ONTO RAILCAR	Loaded on Railcar TTGXQQ1404	10/01/1999	10/05/1999	10/01/1999	
VEHICLE RELEASED	Released from the Kentucky Lt. Plant	09/30/1999		10/04/1999	
PRODUCTION BEGINS		09/26/1999			
VEHICLE FORECASTED	Kentucky Lt.	09/30/1999		09/30/1999	Scheduled Production on SEP-30-1999

events and locations for a particular vehicle.































FIG. 17.

FIG. 18.



1019

Dealer: Wade Motors of Buford

Date	Qty	Unit Breakdown	Vehicle Summary
09/24/1999	3		
09/29/1999	2		
09/30/1999	4		
10/02/1999	1		
10/03/1999	1		
10/06/1999	1		
10/07/1999	2		
10/10/1999	2		
10/17/1999	1		
10/20/1999	1		
10/21/1999	1		
10/22/1999	1		
10/24/1999	1		
10/27/1999	1		
10/29/1999	1		

Planned
arrival date at
dealershipClick to see the
quantity of
vehicles for each
modelClick to see the
revised arrival
date and
current status
of each vehicle

Dealer View

FIG. 19.

Dealer: Wade Motors of Buford

09/24/1999

Model	Quantity	Vehicle Summary
Expedition XLT	1	
U64 Union arm Model	1	
U74 Union arm Model	1	

Click to see the revised arrival date and current status of each vehicle

Dealer View, Unit Breakdown (a.k.a. Model Summary)

FIG. 20.

Dealer: Wade Motors of Buford

12/24/1999

Model: F-Series F150

1 matching vehicle(s) found.

Vehicles 1-1

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
2ftf07LBYCA38182	F-Series F150	2000	12/24/1999	12/24/1999	Ontario Truck Plant	

Click to see description of the vehicle

Click to see all status events for the vehicle

Page 1 of 1

green -- on time
yellow -- 1 day late
red -- 2 days late

Dealer View, Vehicle Summary

FIG. 21.

status details

2000 Ford U64 Unknown
VIN: 1FMZU64POYZA40023

Shipment Destination: ► Wade Motors of Buford

Projected Arrival: September 20, 1999

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR		09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION		09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT		09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION		09/18/1999	09/22/1999		
LOADED ONTO RAILCAR		09/17/1999	19/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999		09/20/1999	
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999		09/16/1999	Scheduled Production on SEP-16-1999

Dealer View, Status Details

FIG. 22.

status details (insert hold event)

2000 Ford U64 Unknown
VIN:1FMZU64POYZA40023
Shipment Destination: ►Wade Motors of Buford

Projected Arrival: September 28, 1999

To insert hold event, click on link for an event that has not yet occurred

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED	insert here	09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR	insert here	09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION	insert here	09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT	insert here	09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION	insert here	09/19/1999	09/22/1999		
LOADED ONTO RAILCAR	insert here	09/17/1999	09/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999		09/20/1999	
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999		09/16/1999	Scheduled Production on SEP-16-

Dealer View, Status Details, Insert Hold Event, 1

FIG. 23.

status details (edit hold event)

2000 Ford U64 Unknown

VIN: 1FMXU64POYZA40023

Shipment Destination: ►Wade Motors of Buford

Projected Arrival: September 28, 1999

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR		09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION		09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT		09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION		09/18/1999	09/22/1999		
LOADED ONTO RAILCAR		09/17/1999	09/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999		09/20/1999	
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999		09/16/1999	Scheduled Production on SEP-10-1999

Type:

-No Type Selected-

Starts at:

-No Date Selected-

Duration, days:

Notes:

Complete the vehicle hold
information and click Save.

Save

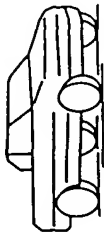
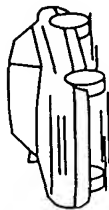
Cancel

Dealer View, Status Details, Insert Hold Event, 2

FIG. 24.

1025

search for vehicles



VIN:

Model:

-Any-

Year:

-Any-

Check this box to include from and to dates in calendars below.

Date Range:

☐

Su	Mo	Tu	We	Th	Fr	Sa
26	27	28	29	30	31	1
2	3	4	5	6	7	8
9	10	11	12	13	14	15
16	17	18	19	20	21	22
23	24	25	26	27	28	29
30	31	1	2	3	4	5

to

Su	Mo	Tu	We	Th	Fr	Sa
26	27	28	29	30	31	1
2	3	4	5	6	7	8
9	10	11	12	13	14	15
16	17	18	19	20	21	22
23	24	25	26	27	28	29
30	31	1	2	3	4	5

Click to change date to current date.

Click a day to establish a date or date range.

☒

Forecasted Vehicles

☒

Invoiced Vehicles

☒

Released Vehicles

Search

Dealer View, Search Screen

FIG. 25.

1026

search results

9 matching vehicle(s) found.

Vehicles 1-9

Page 1 of 1

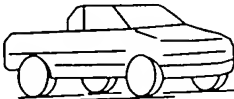
VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FTNX21F5YE002714	F-Series F250	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX159511	
1FTNX21SOYE091807	F-Series F200	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX971858	
1FTSW31FOYE094058	F-Series F350	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX071050	
1FTSX21F7YE003041	F-Series F350	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX159511	
1FTSX31FXYE883141	F-Series F350	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX159511	
1FTWX32FZYE990281	F-Series F350 DRW	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX971859	
1FDAF56FZYE004636	F-Series F550 DRW	2000	01/09/2000	01/11/2000	Loaded on Railcar TTGX159511	
1FTWX3357YE004403	F-Series F350 DRW	2000	01/12/2000	01/11/2000	Loaded on Railcar TTGX971858	
2FMZA5140Y0002311	Windstar LX	2000	01/11/2000	01/10/2000	Loaded on Railcar TTGX979206	

Search Results

FIG. 26.

1027

vehicle detail



2000 Ford F250 4x4
VIN:1FTNW21F9YE893606
Make: Ford
Model Year: 2000
Body Type: Crew/Styleside

Line & Series: F-Series F250
Chassis Type: 4x4

ENGINE
Cylinders: V-8
Fuel: Diesel

Litres: 7.3

Net Brake HP: 215-235

MISCELLANEOUS
Restraint Hydraulic Brake
System:

Vehicle Detail

FIG. 27.

1028

Ramp: BUFFA

List of dates and lanes associated with the ramp

Page 1 of 3

Ramp Description	Qty	Unit Breakdown	Vehicle Summary
09/18/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	9		
09/19/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	9		
09/20/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	36		
09/21/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	67		
09/24/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	94		
09/25/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	112		
09/26/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	54		
09/27/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	65		
09/28/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	64		
09/29/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	56		
09/30/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	47		
10/01/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	60		
10/02/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	140		
10/03/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	83		
10/04/1999 FOSTORIA, OH MIING CENTER TO BUFFALO, NY RAMP	63		

Click to see the quantity of models for this date and lane

Click to see the revised arrival date and current status of each vehicle













Ramp View

FIG. 28.

1029

Ramp: BUFFA
12/21/1999 1K-43

◀◀ Page 1 of 4 ▶▶

Model	Quantity	Vehicle Summary
Sable	5	
M55 unknown	1	
Taurus	9	
P55 unknown	20	
Taurus	10	
F250 4x2	1	
F250 4x4	3	
F30 unknown	1	
F350 4x4	2	
F400 4x2	2	
F550 4x2	3	
U43 unknown	5	

Click to see the revised arrival date and current status of each vehicle

Ramp View, Unit Breakdown (a.k.a. Mode Summary)

FIG. 29.

1030

Ramp: BUFFA
12/21/1999 1K-43
Model: Taurus

10 matching vehicle(s) fo

Click to see all status
events for the vehicle

Page 1 of 1

Vehicles 1-10

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FAPP5820YG138669	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP5820YG138972	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP5821YG138978	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP5824YG138974	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP5820YG138975	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP5828YG138979	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP5829YG138971	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP582XYG138977	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP58SOYG132581	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time
1FAPP58S1YG113215	Taurus SE	2000	12/24/1999	12/24/1999	Chicago	on time

Click to see
description
of the
vehicle

green -- on time
yellow -- 1 day late
red -- 2 days late

Ramp View, Vehicle Summary

FIG. 30.

Lane: 06CHICA_04AYER

List of dates and lanes associated with the lane

Date	Qty	Unit Breakdown	Vehicle Summary
01/07/2000	2		
01/08/2000	62		

Click to see the quantity of models for this date and lane

Click to see the revised arrival date and current status of each vehicle

Lane View

FIG. 31.

Lane: 06CHICA_04AYER
01/08/2000

Model	Quantity	Vehicle Summary
P66 Unknown Model	24	
P56 Unknown Model	2	
Sable GS	2	
Sable LS	2	
Taurus SE	22	
Taurus SE	10	

Click to see the revised arrival date and current status of each vehicle

Lane View, Unit Breakdown

FIG. 32.

Lane: 06CHICA_01AYER
01/07/2000

1 matching vehicle(s) found.

Click to see all status events for the vehicle

Vehicles 1-1

Page 1 of 1

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FAFP55U3YG147940		2000	01/08/2000	01/07/2000	Loaded on Railcar TTGX994482	

Click to see description of the vehicle

green – on time
yellow – 1 day late
red – 2 days late

Lane View, Vehicle Summary

FIG. 33.

1034

status details						
2000 Ford						
VIN: 1FAPP55U3YG147940						
Shipment Destination: ▶ Tasca Ford Sales, Inc. Projected Arrival: January 07, 2000						
Event	Location	Planned	Revised	Actual	Notes	
VEHICLE STATUS RECORD						
VEHICLE DELIVERED		01/08/2000	01/07/2000			
UNLOADED FROM RAILCAR		01/09/2000	01/05/2000			
VEHICLE ARRIVES AT DESTINATION	Loaded on Railcar TTGX994482	01/05/2000	01/04/2000	12/17/1999		
LOADED ONTO RAILCAR	Loaded on Railcar TTGX9944812	12/18/1999		12/17/1999		
VEHICLE RELEASED	Chicago	12/17/1999		12/17/1999	Being Produced At Chicago Plan	
PRODUCTION BEGINS						
VEHICLE FORECASTED						

Lane View, Status Details

FIG. 34.

1035

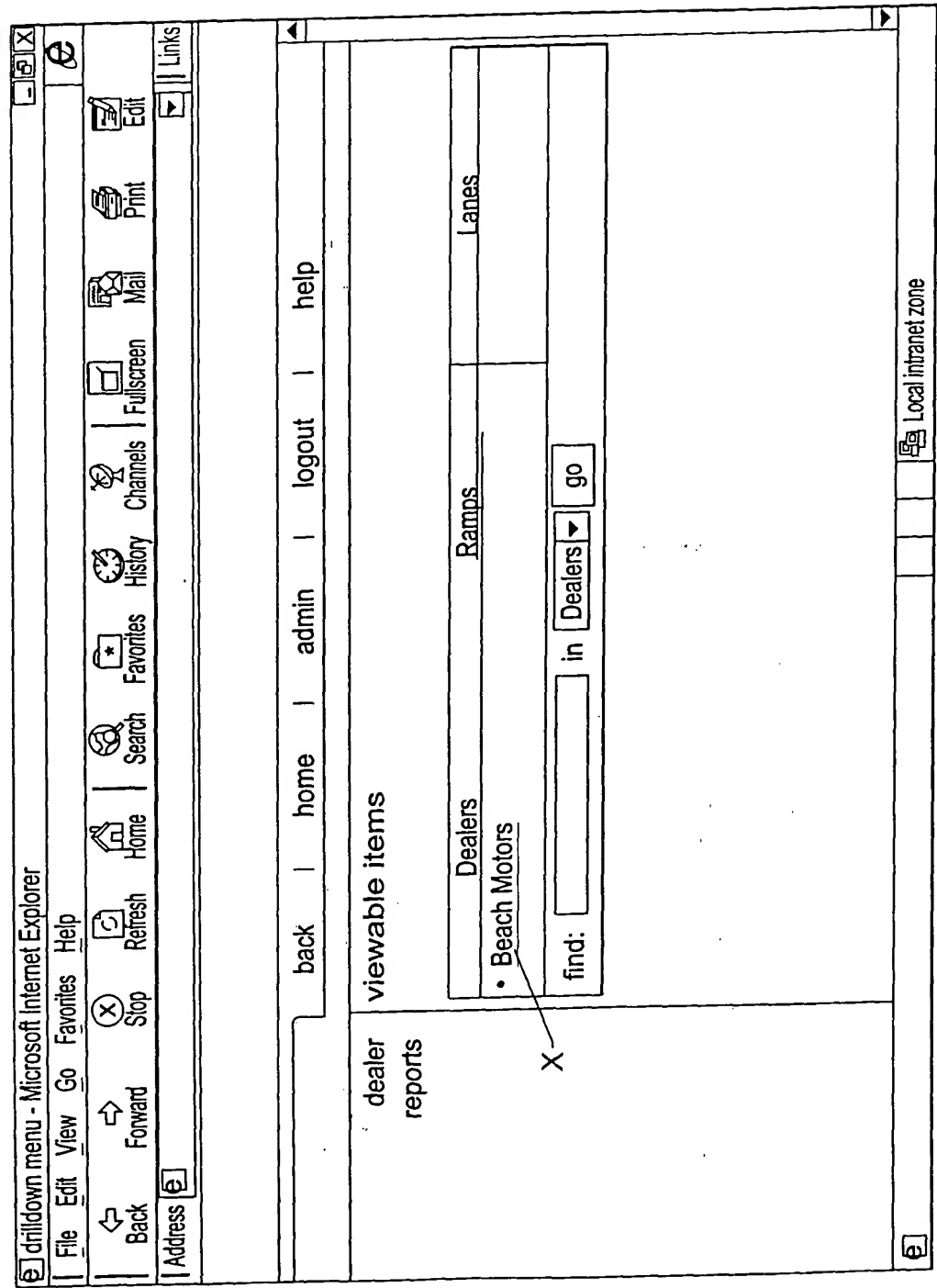


FIG. 35.

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit

Address Links

back | home | admin | logout | help

dealer reports search

VIN search go

Dealer: Beach Motors

Page 1 of 2

Date	Qty	Model Summary	Railcar Summary	Ramp Summary	Vehicle Summary
02/17/2000	1				
02/18/2000	4				
02/19/2000	4				
02/20/2000	3				
02/21/2000	1				
02/22/2000	8				
02/23/2000	5				
02/24/2000	15				
02/25/2000	13				
02/26/2000	5				

Local intranet zone

FIG. 36.

1037

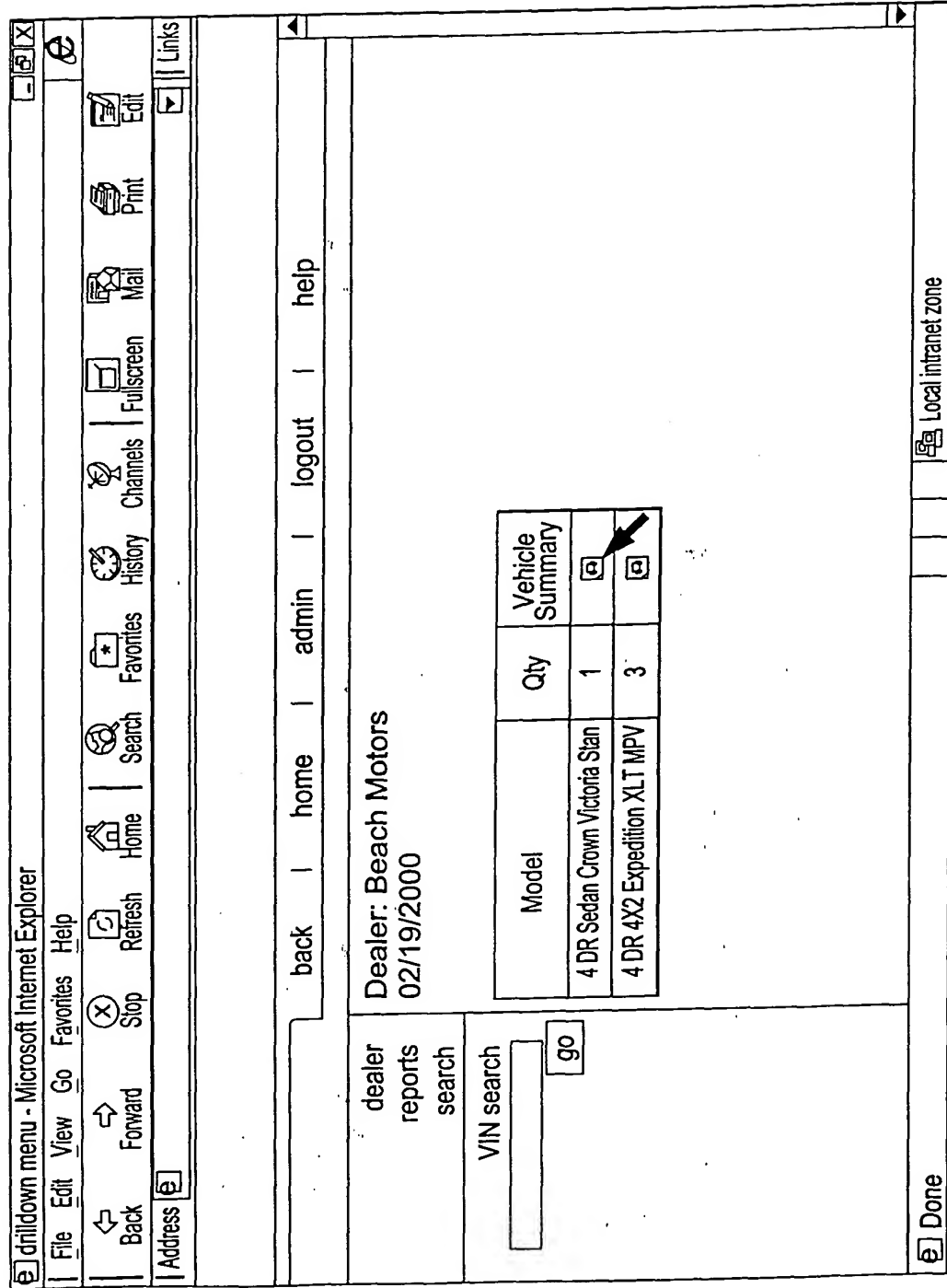


FIG. 37.

1038

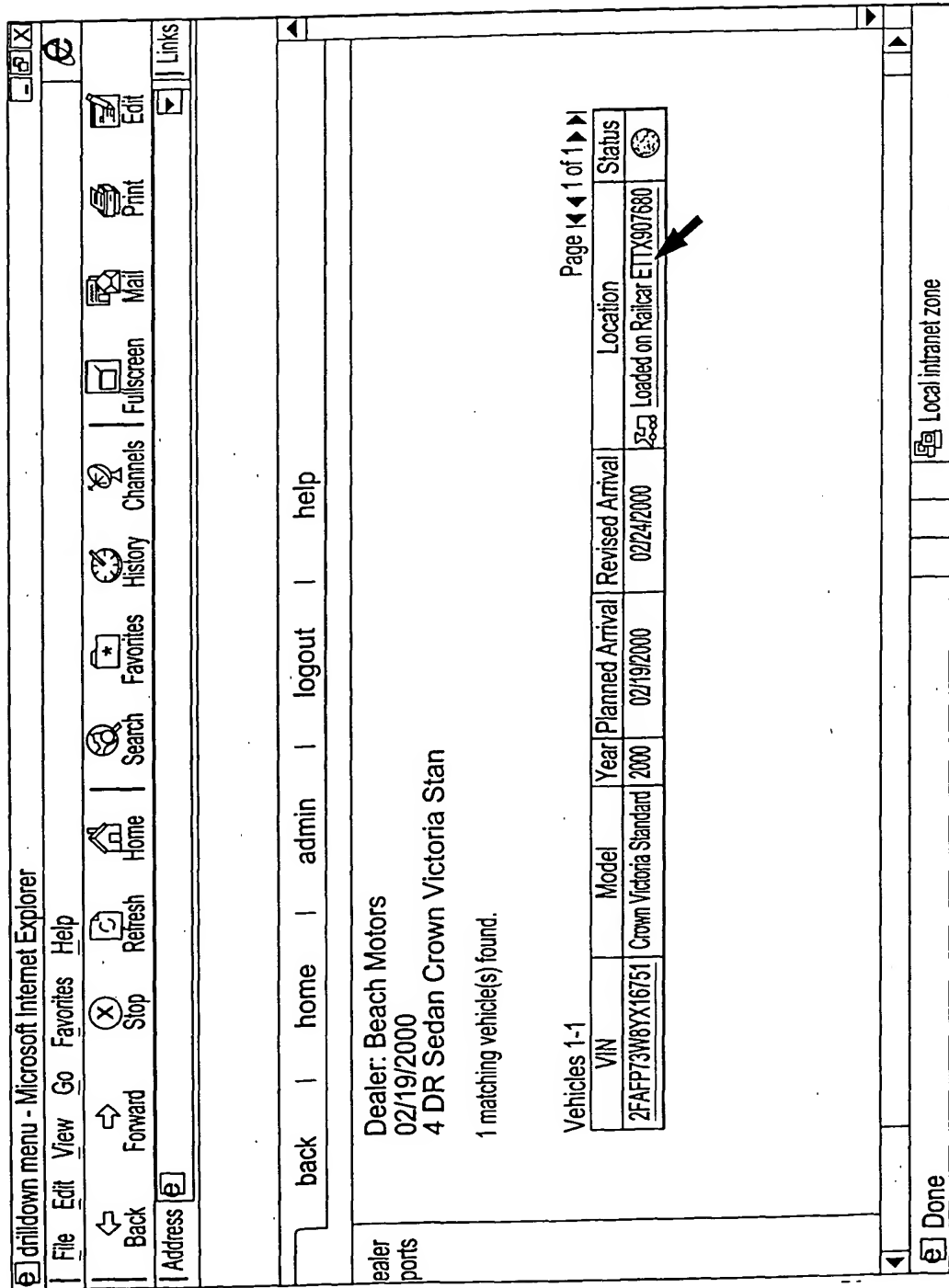


FIG. 38.

1039

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit

Address Links

back | home | admin | logout | help


dealer reports put on hold

status details

2000 Ford 4 DR Sedan Crown Victoria
VIN: 2FAP73W8YX167501

Shipment Destination: ► Beach Motors

ROUTE CODE: 77RF32
Projected Arrival: February 24, 2000



Event	Location	Planned	Revised	Actual
DELIVERED TO DEALER		02/19/2000	02/24/2000	
CONVOY DISPATCH		02/17/2000	02/22/2000	
UNLOADED FROM RAILCAR		02/17/2000	02/22/2000	
VEHICLE ARRIVES AT DESTINATION		02/19/2000	02/21/2000	
RAILCAR SWITCH-OUT EVENT		02/14/2000	02/19/2000	
VEHICLE ARRIVES AT DESTINATION		02/13/2000	02/18/2000	
LOADED ONTO RAILCAR	Loaded on Railcar ETTX907890			02/18/2000
LOADED ONTO RAILCAR	Loaded on Railcar ETTX907680			02/11/2000
VEHICLE RELEASED		02/10/2000		
PRODUCTION BEGINS		02/08/2000		
VEHICLE FORECASTED	St. Thomas	02/10/2000		02/10/2000
				Scheduled Produ

Done Local intranet zone

FIG. 39.

1040

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit

Address Links

back | home | admin | logout | help

dealer reports search

VIN search go

Dealer: Beach Motors
02/24/2000

Railcar	Qty	Vehicle Summary
ETTC71160	1	
ETTX801833	2	
ETTX852710	2	
ETTX853315	1	
ETTX916527	1	
ETTX918091	1	
ETTX938380	1	
SP 518518	1	
SP 517458	1	
unknown	4	

Local intranet zone

FIG. 40.

1041

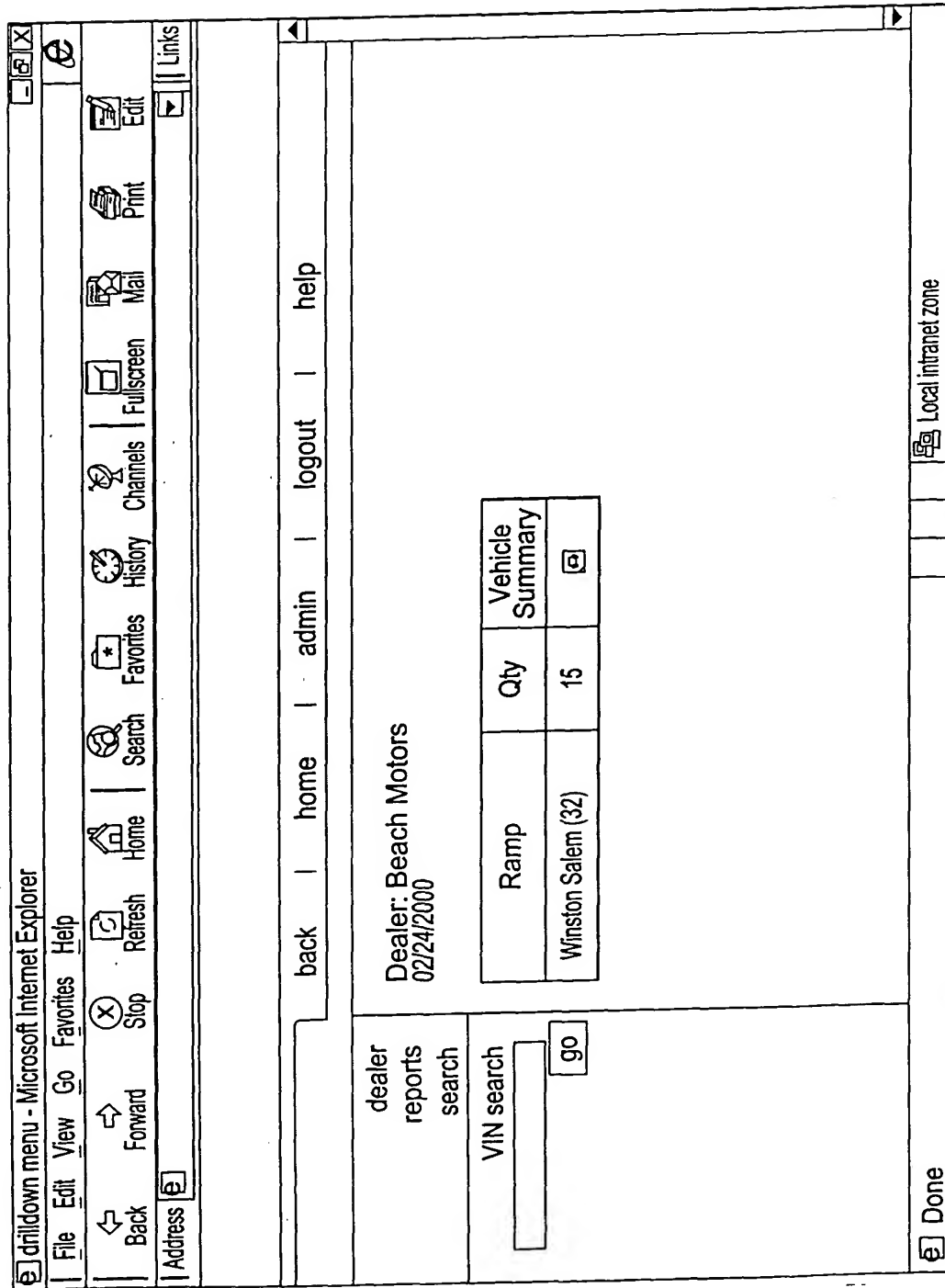


FIG. 41.

1042

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit

Address Links

Dealer: Beach Motors
02/24/2000
Winston Salem (32)
15 matching vehicle(s) found
Vehicles 1-10

Page 1 of 2

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FMRU1767YL828849	Expedition XLT	2000	02/24/2000	02/14/2000	253 Michigan Truck	○○
1FAFP320YA172840	Taurus SE	2000	02/24/2000	02/21/2000	253 Loaded on Railcar ETTX711160	○○
1FAFP328YA175884	Taurus LX	2000	02/24/2000	02/22/2000	253 Loaded on Railcar ETTX853315	○○
1FAFP52XYA175885	Taurus LX	2000	02/24/2000	02/22/2000	253 Loaded on Railcar ETTX852710	○○
1FAFP632YA178842	Taurus SE	2000	02/24/2000	02/22/2000	253 Loaded on Railcar ETTX852710	○○
1FAFP55S5YA17530		2000	02/24/2000	02/22/2000	253 Loaded on Railcar ETTX908980	○○
2FAFP7W0YX151852	Crown Victoria (Police Inter)	2000	02/24/2000	02/22/2000	253 Loaded on Railcar ETTX801833	○○
2FAFP7W2YX15653	Crown Victoria (Police Inter)	2000	02/24/2000	02/22/2000	253 Loaded on Railcar ETTX801833	○○
2FAFP7W7YX15650	Crown Victoria (Police Inter)	2000	02/24/2000	02/22/2000	253 Loaded on Railcar ETTX908091	○○
2FAFP7W4YX15654	Crown Victoria (Police Inter)	2000	02/24/2000	02/23/2000	253 Loaded on Railcar SP 516516	○○

Local intranet zone

FIG. 42.

1043

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit Links

Address

back | home | admin | logout | help

dealer reports

Dealer: Beach Motors
02/18/2000

4 matching vehicle(s) found.

Vehicles 1-4

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FMZU73E6Y7843923		2000	02/18/2000	02/12/2000	St Louis	<input type="radio"/>
1FTNE2423YHA99883	E250	2000	02/18/2000	02/18/2000	Lorain (Fairlane) (Contrail)	<input type="radio"/>
1FAFP34P8YW267872		2000	02/18/2000	02/21/2000	Loaded on Railcar ETTX850182	<input type="radio"/>
1FAFP3436YW258864		2000	02/18/2000	02/24/2000	Loaded on Railcar ETTX800875	<input type="radio"/>

Page 1 of 1

http://www.wwlog.com/cgi-bin/WebObjects/CarTrack Local intranet zone

FIG. 43.

1044

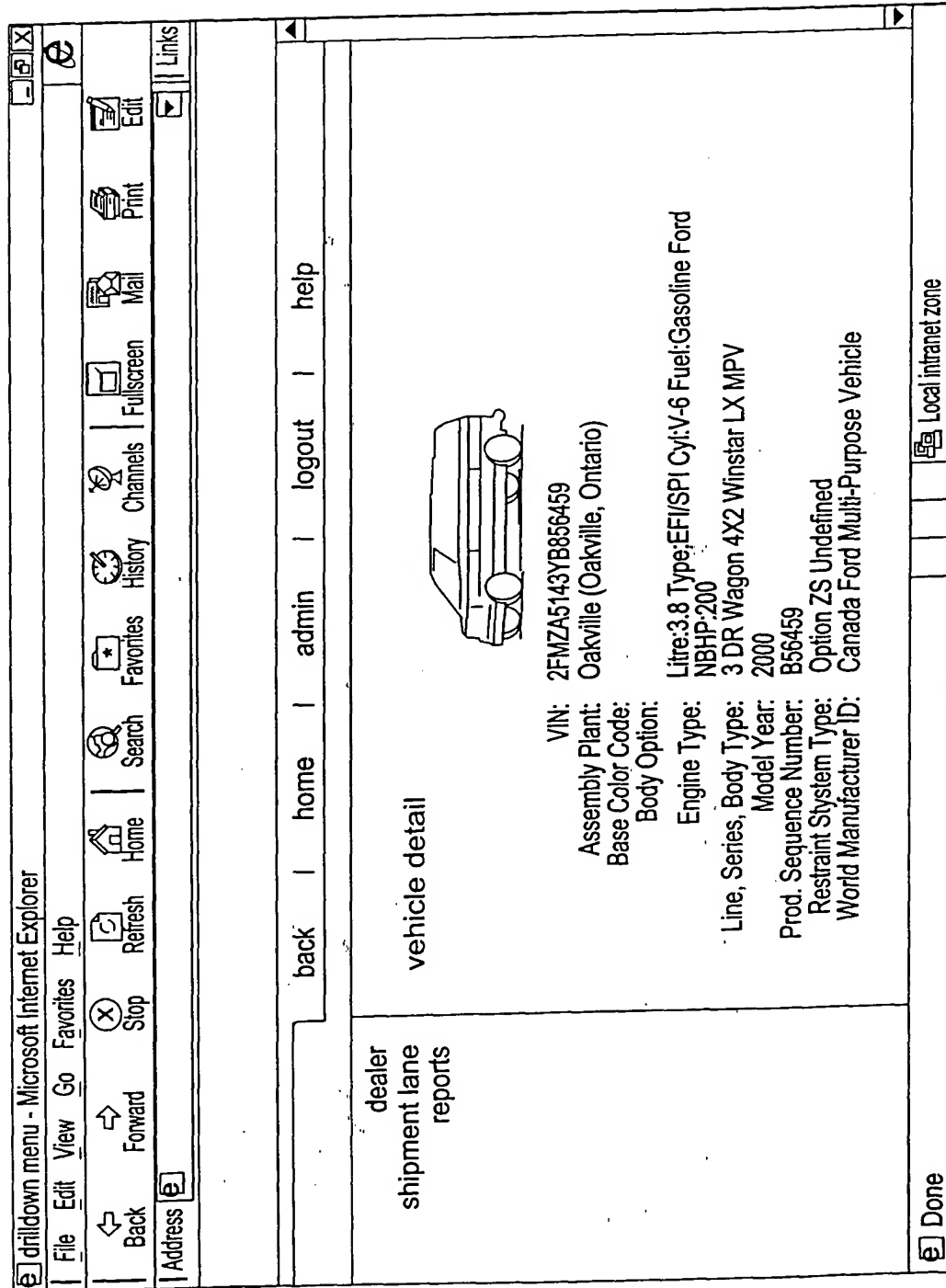


FIG. 44.

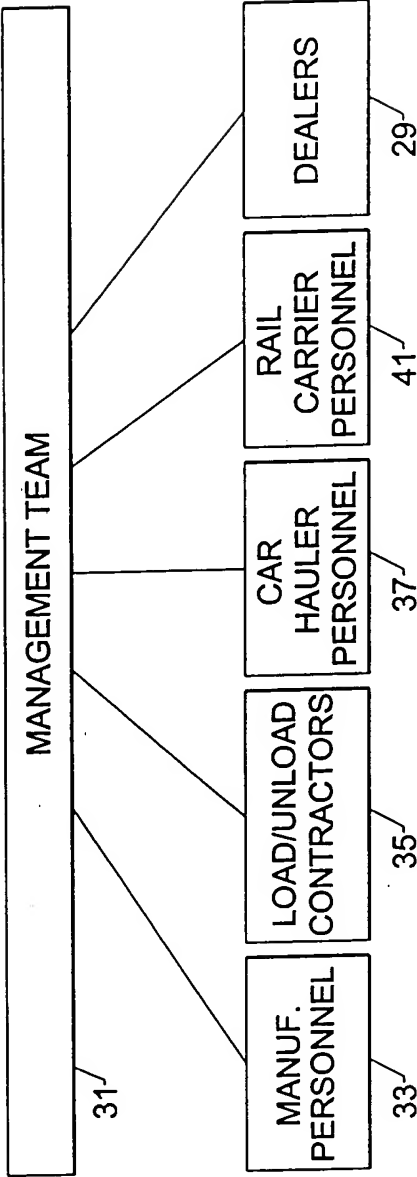


FIG. 45.

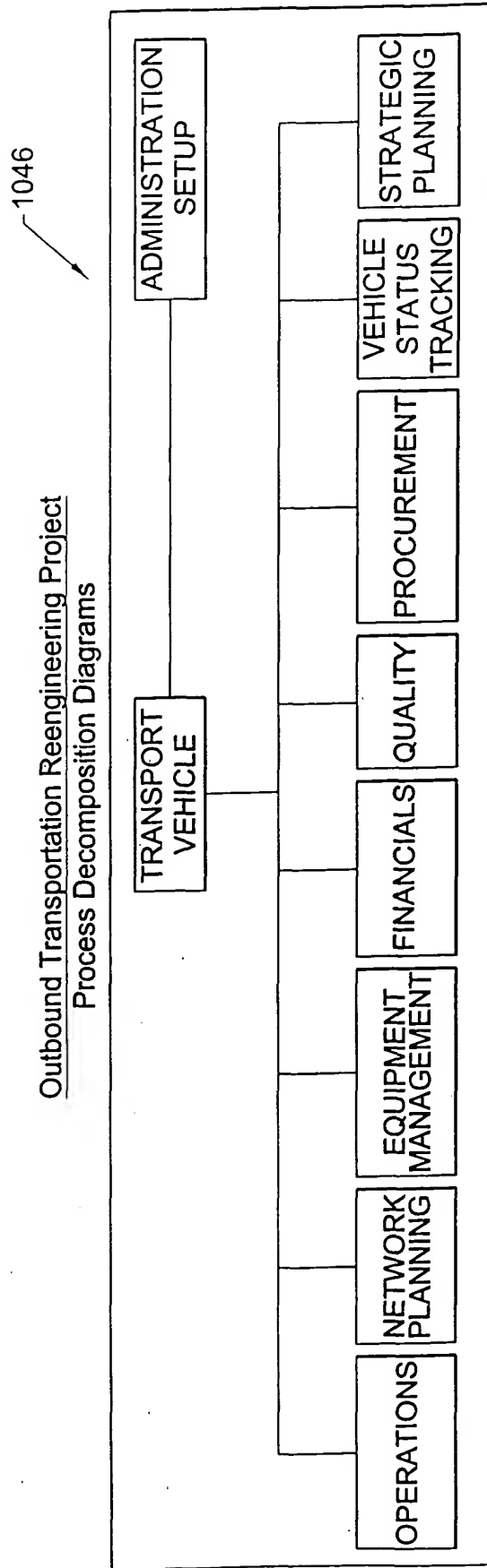


FIG. 46.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1047

44/62

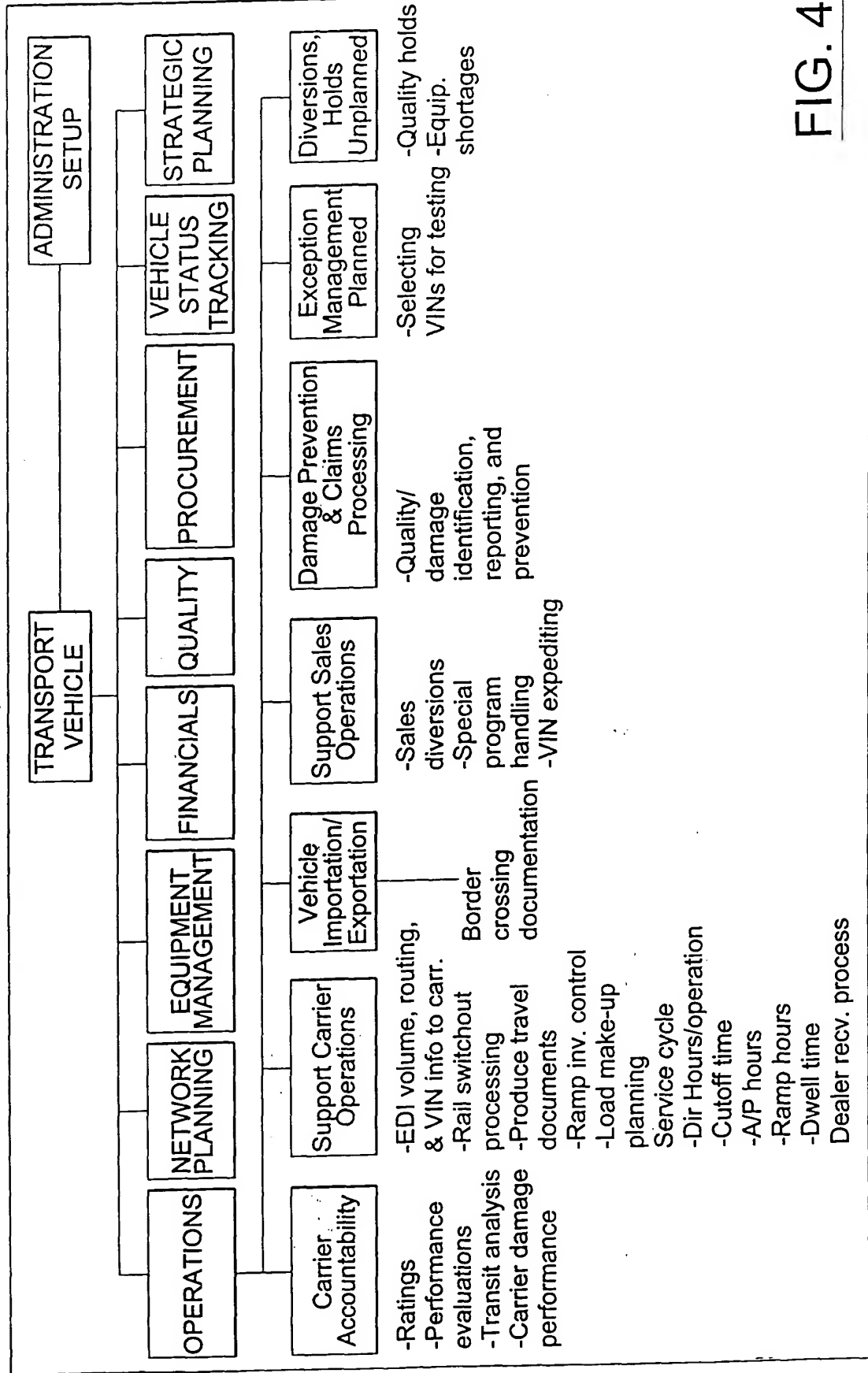


FIG. 47.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1048

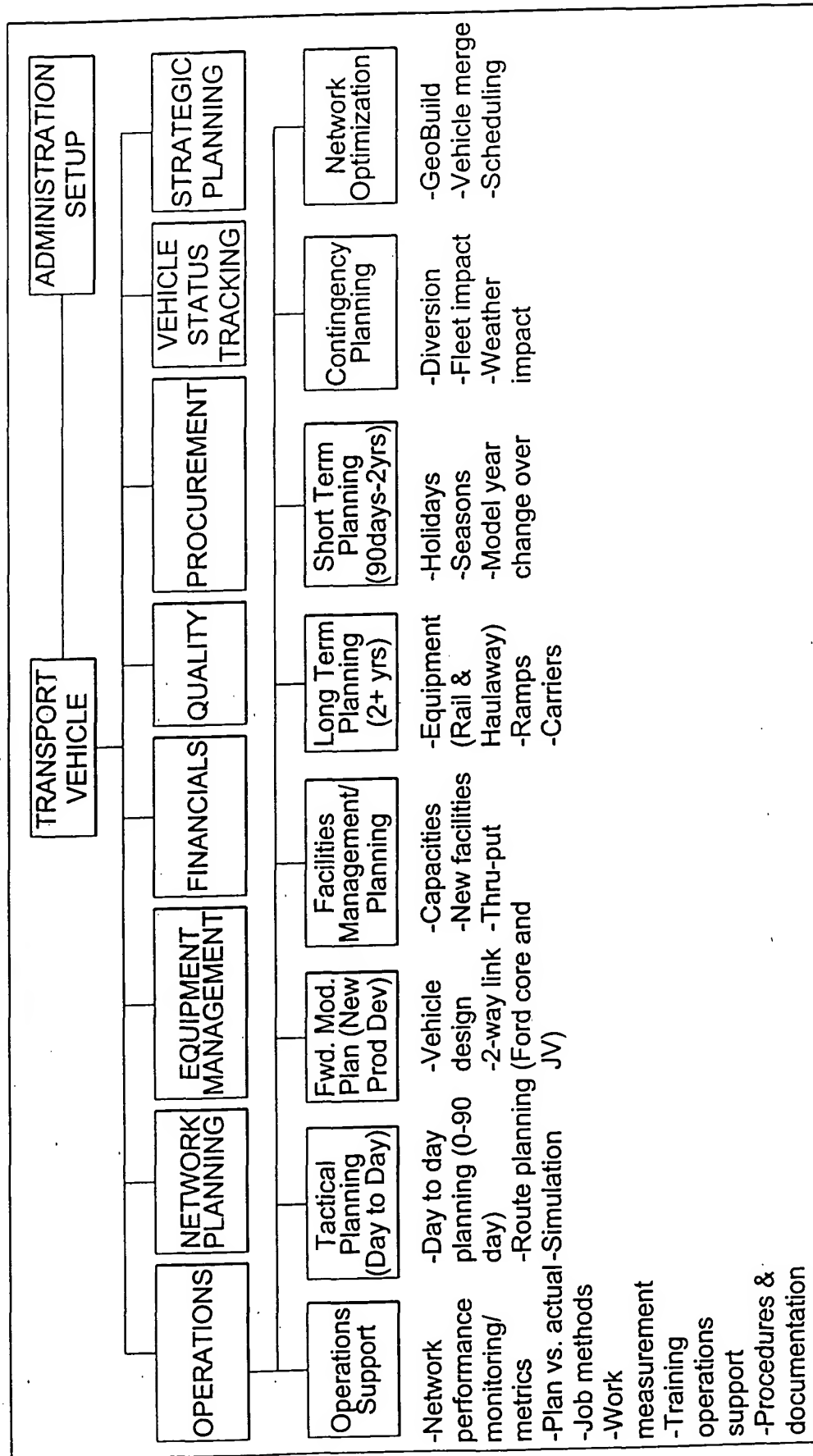


FIG. 48.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1049

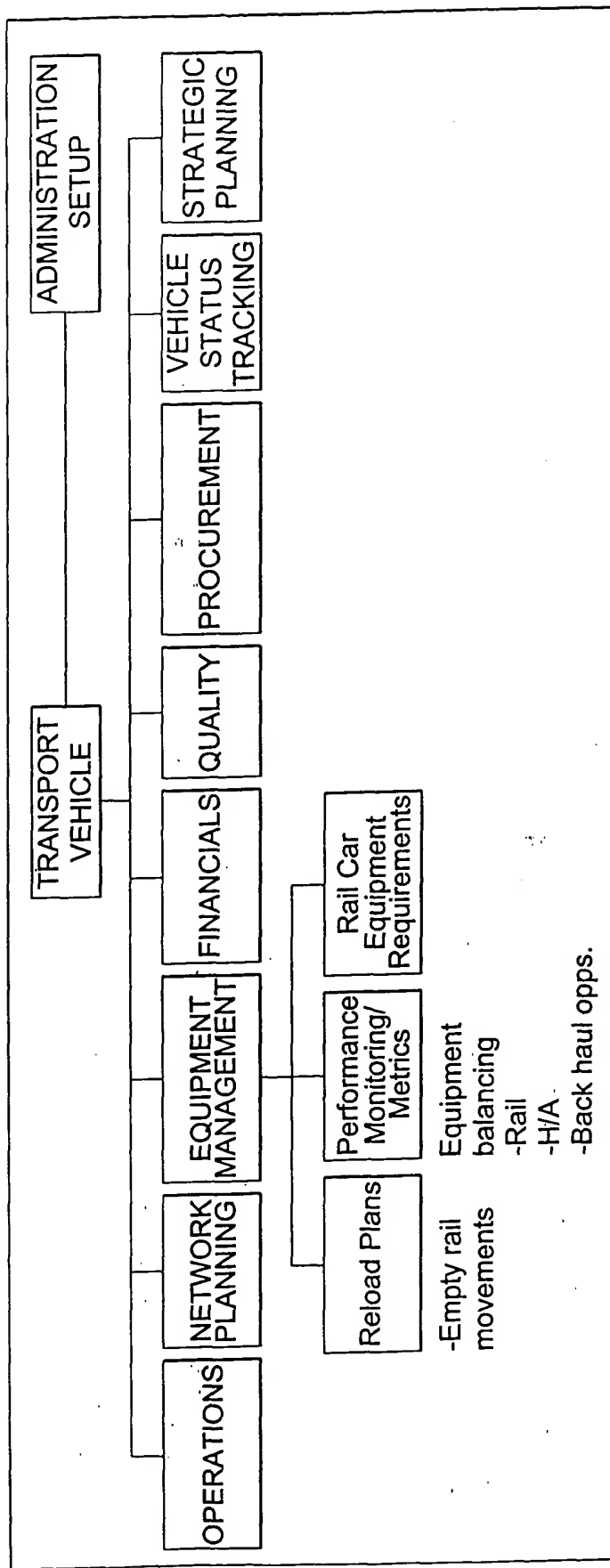


FIG. 49.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1049 ↗

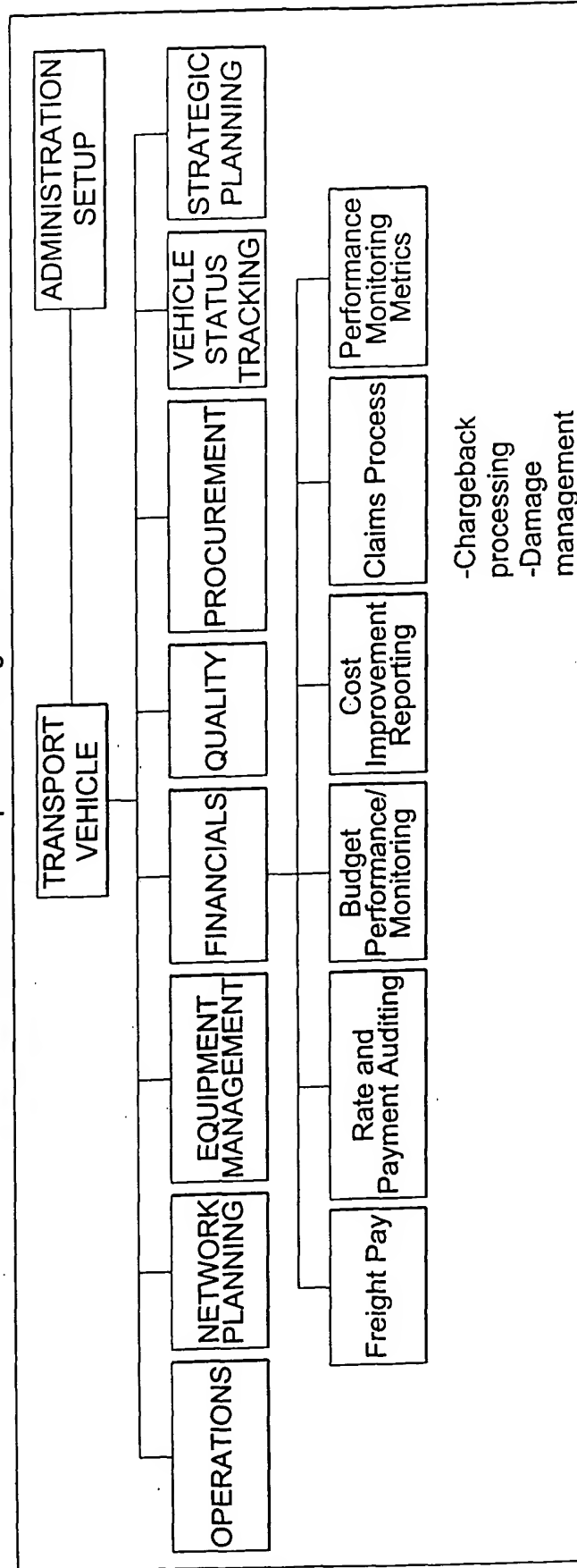


FIG. 50.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1051

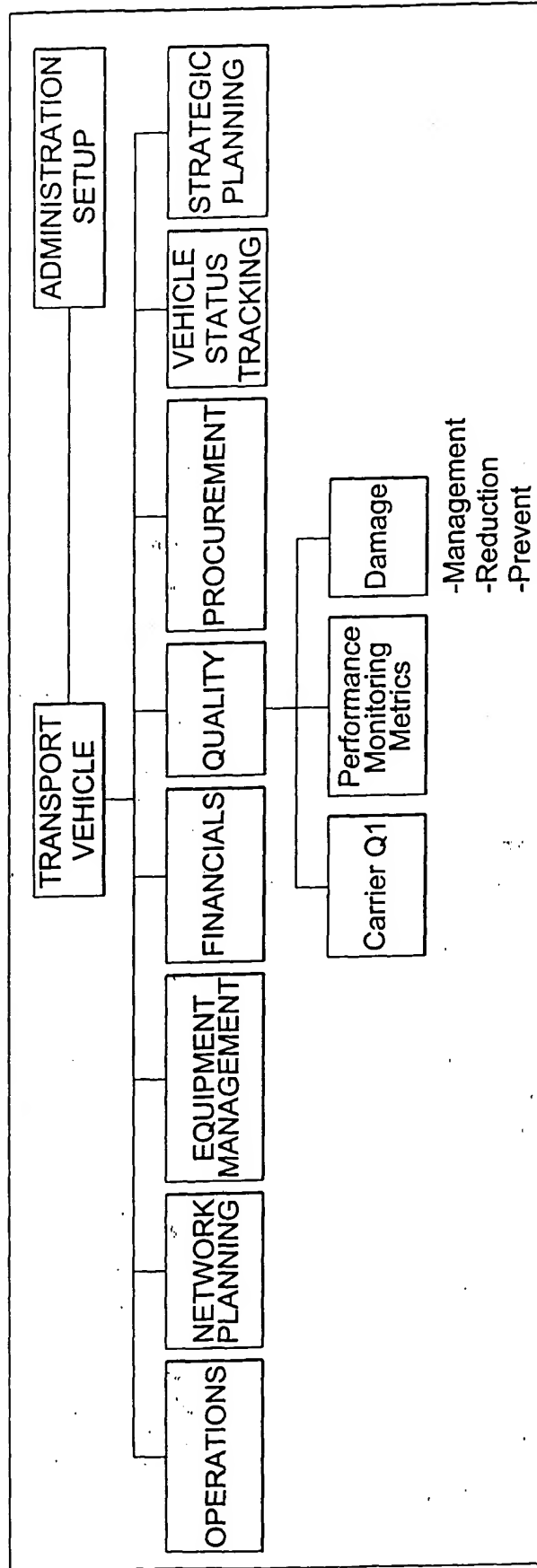


FIG. 51.

Outbound Transportation Reengineering Project
 Process Decomposition Diagrams

1052

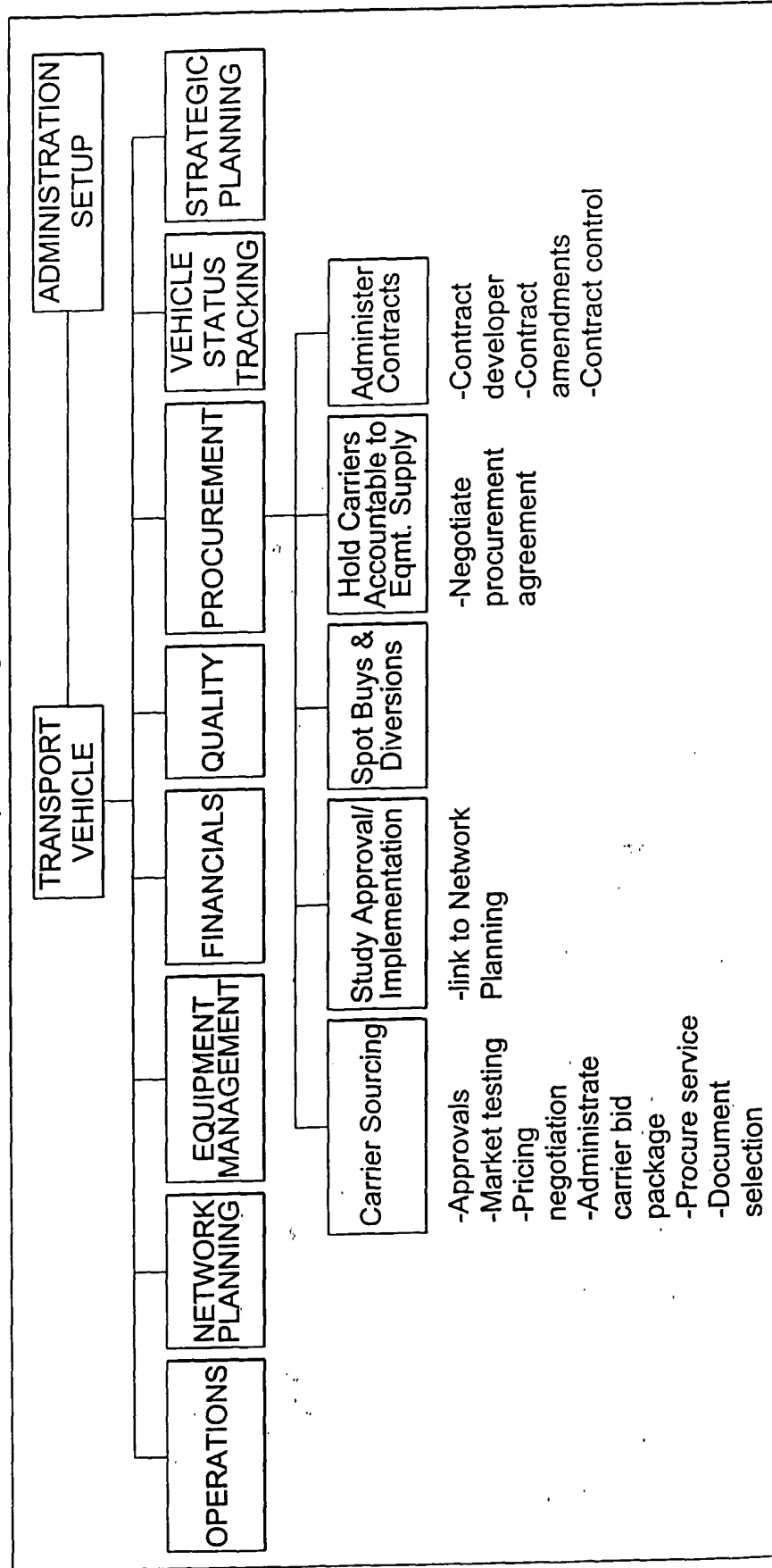


FIG. 52.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1053

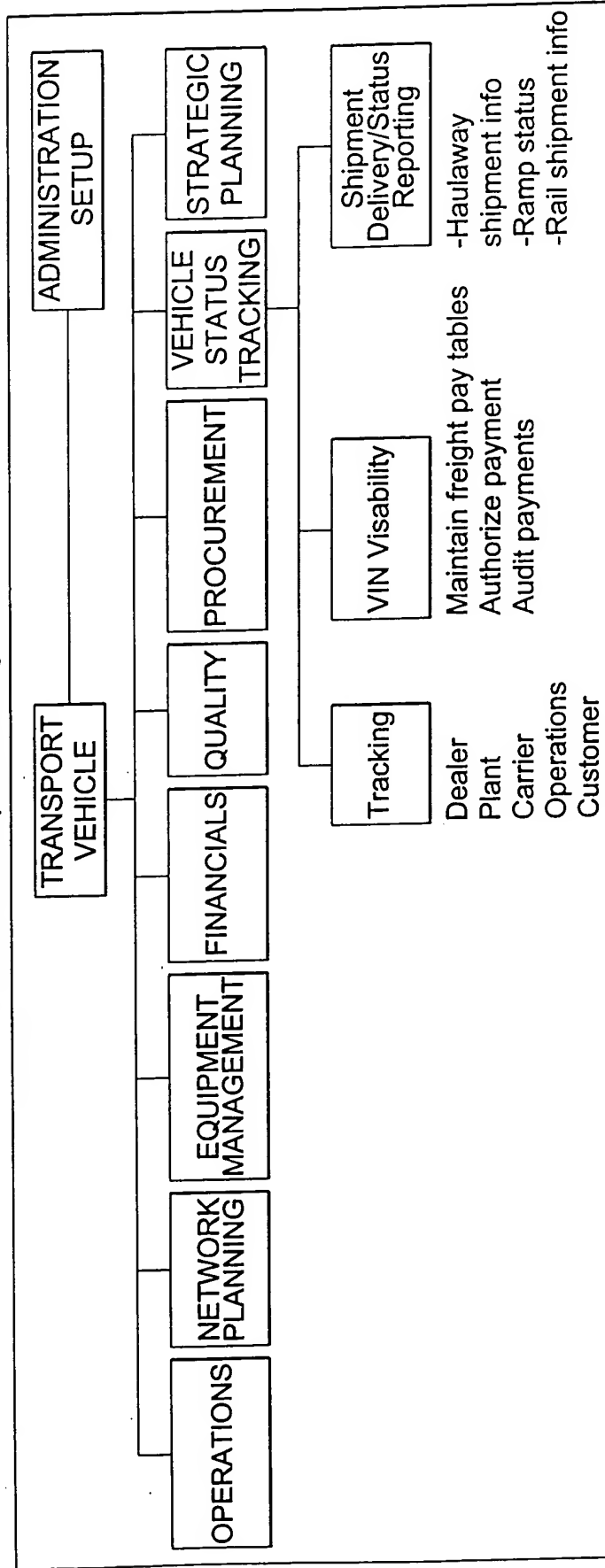


FIG. 53.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1054

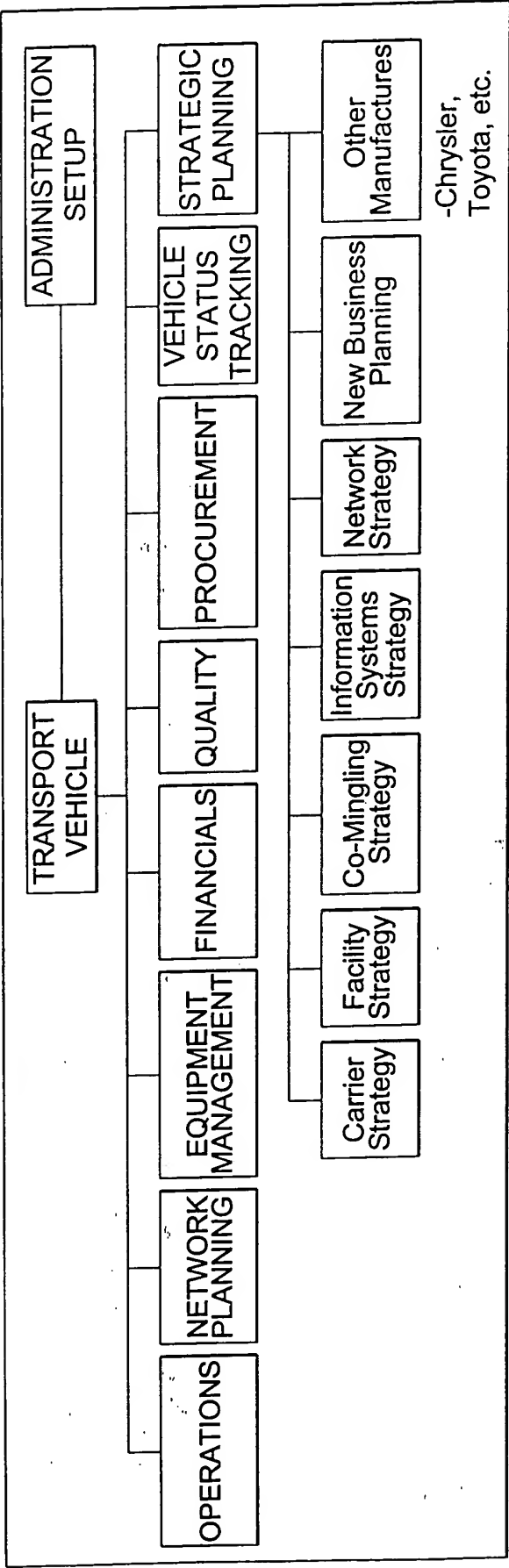


FIG. 54.

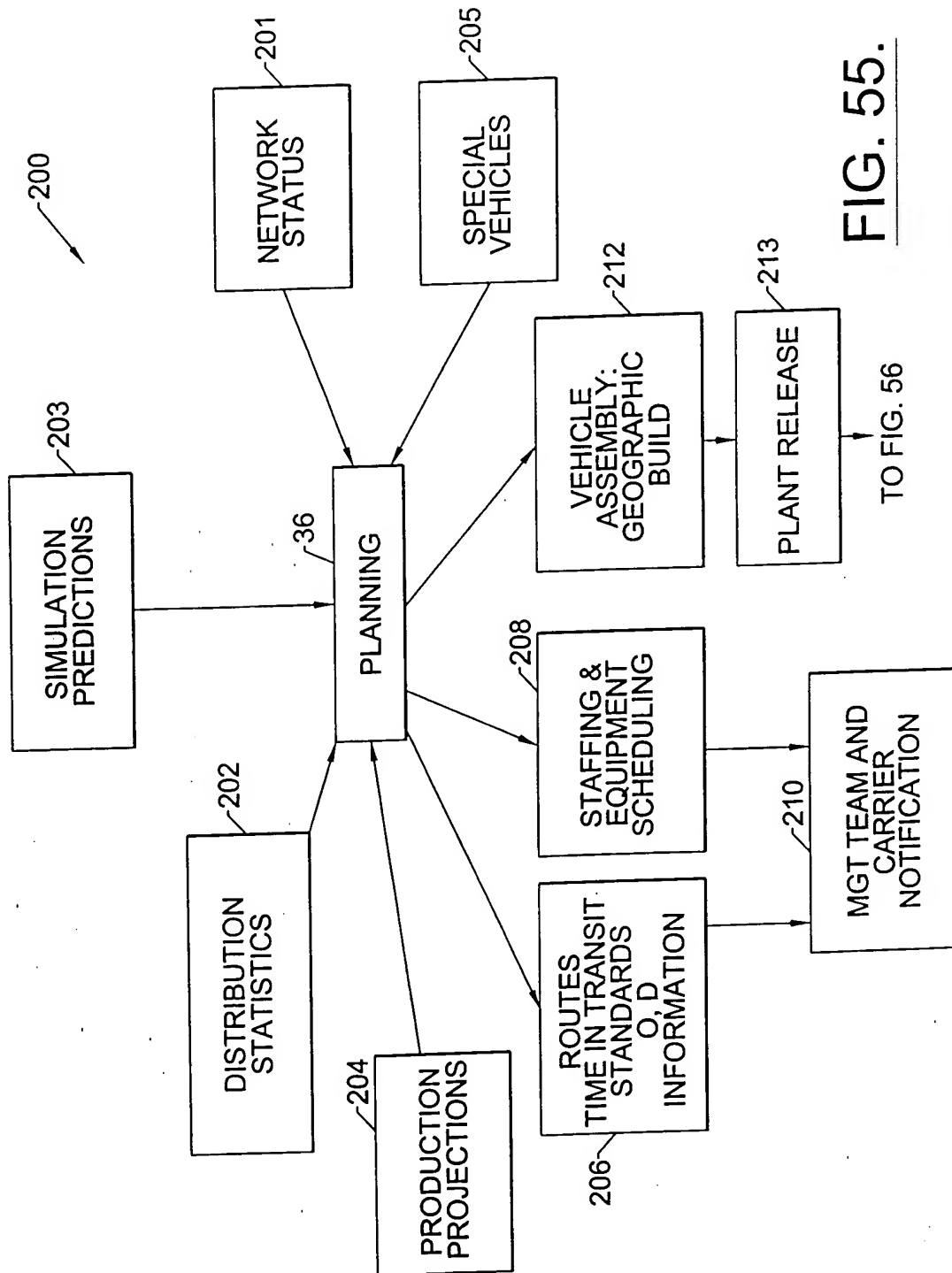
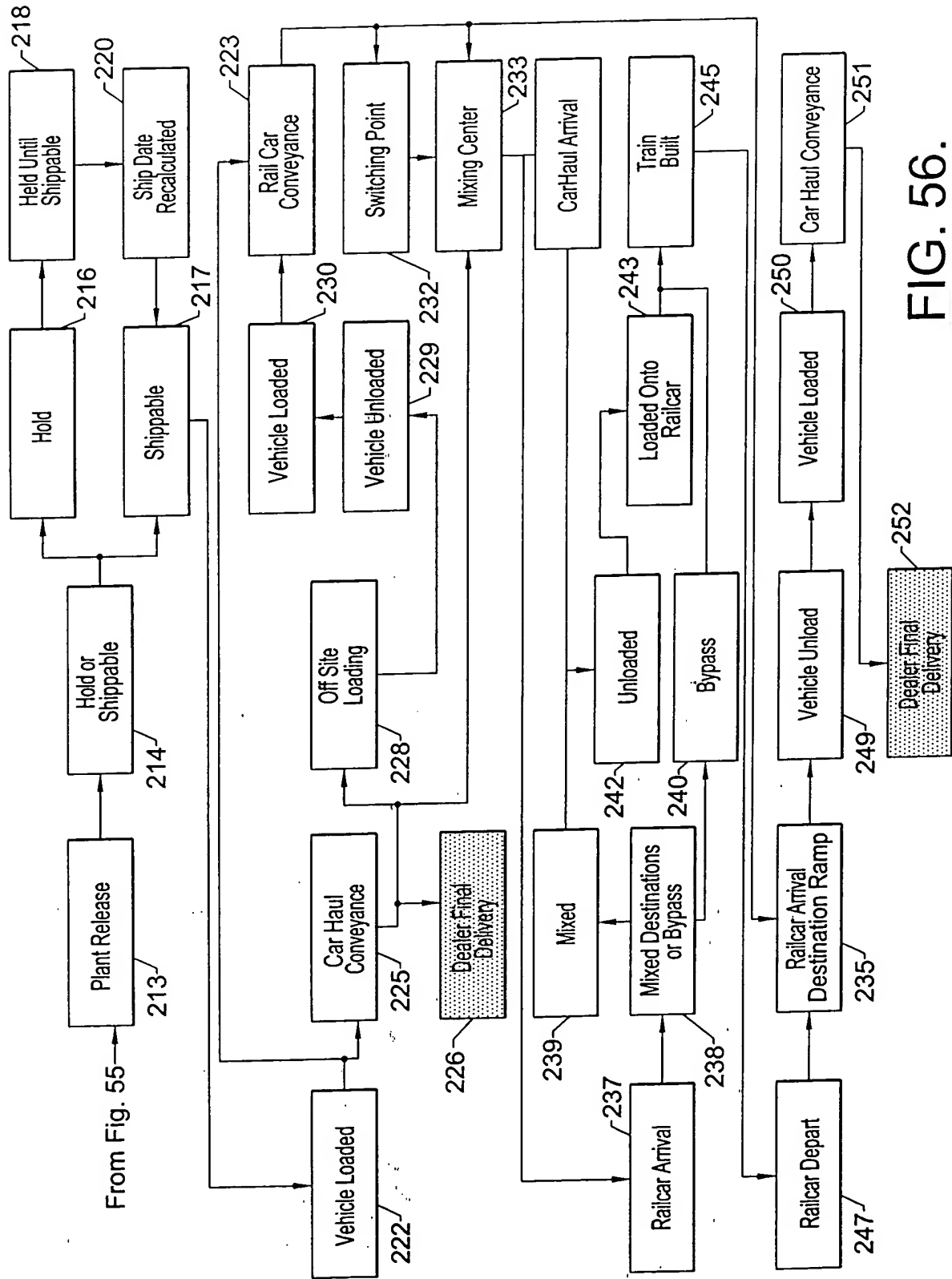


FIG. 55.



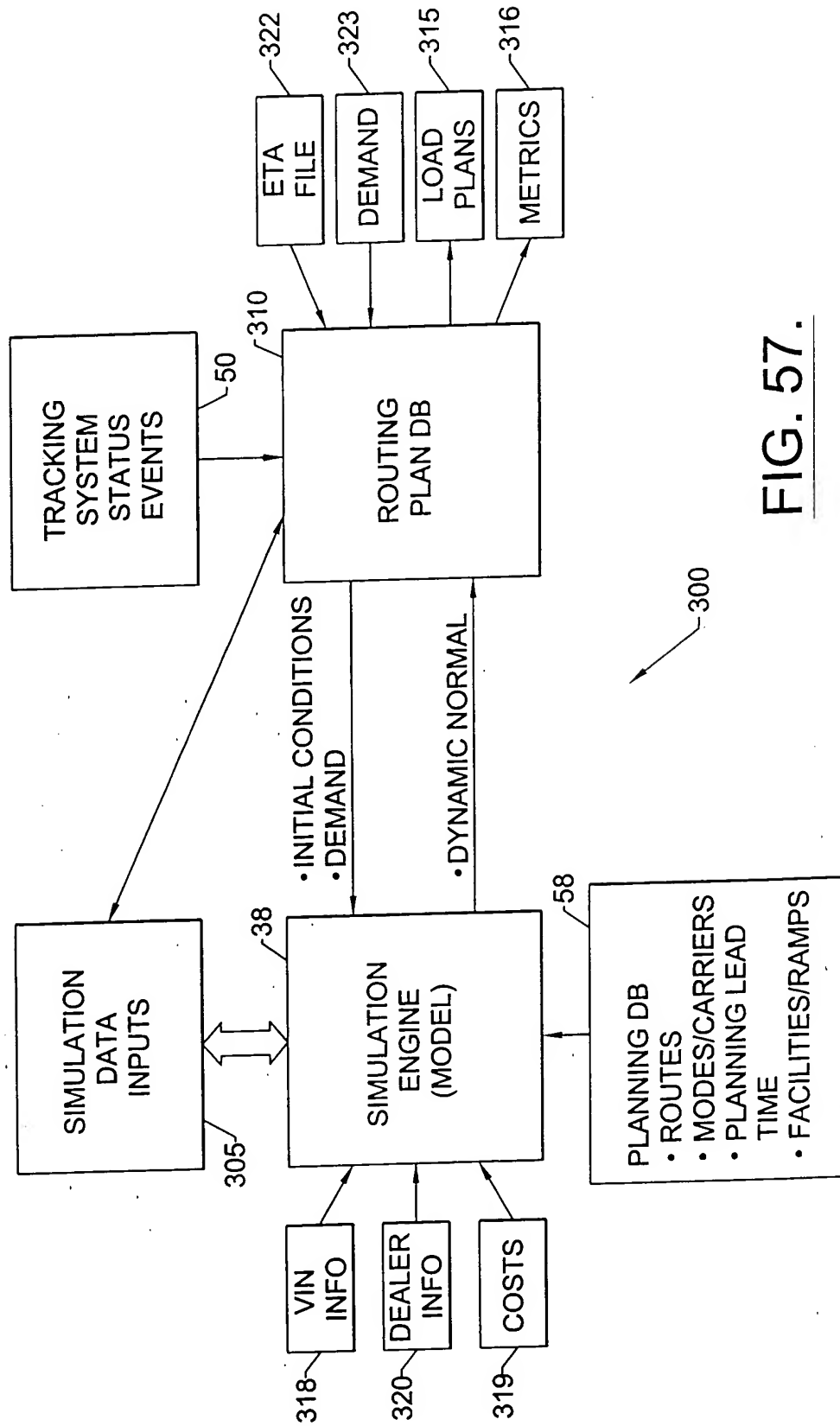


FIG. 57.

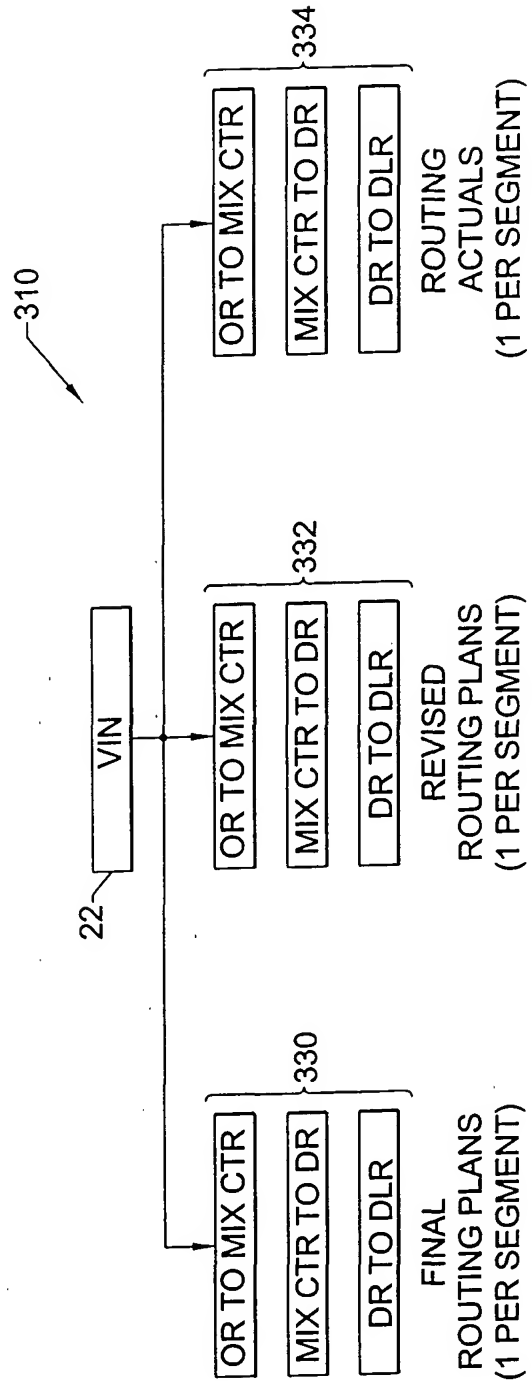


FIG. 58.

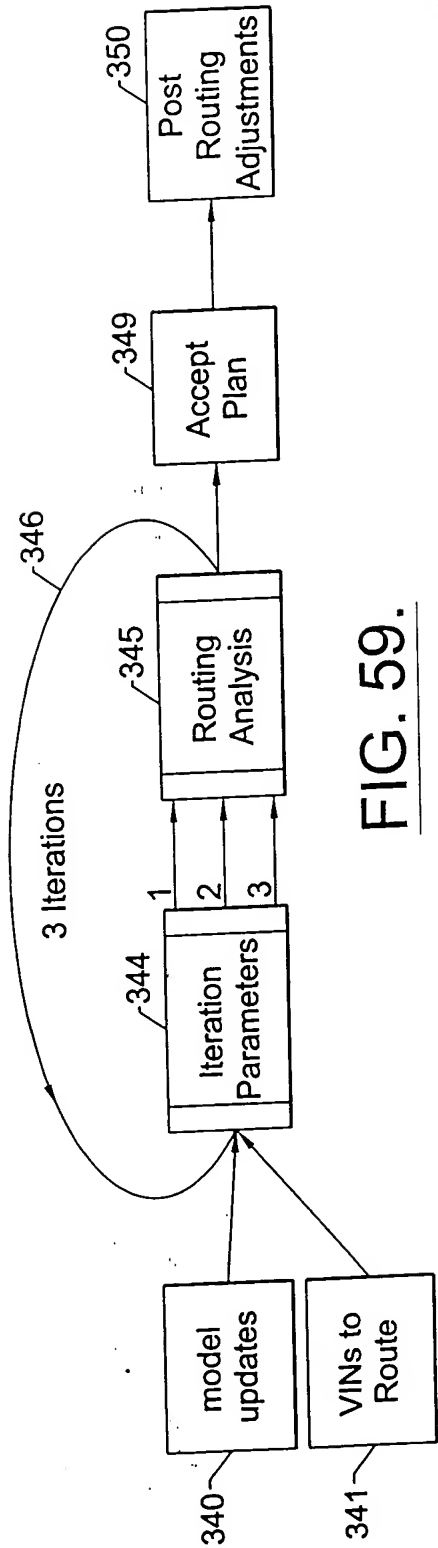


FIG. 59.

Transit Event Descriptions

Event	Event Description	Stop	Transit Clock Owner	Start
1 14 Days	14 Days Prior to Production	Pre-production Planning	Assembly Plant (Clock Starts)	Load Contractor
2 5 Days	5 Days Prior to Production			
3 Produced	Assembly Complete			
4 Factory Release				
5 Shippable	Vehicle Available to Ship	Load Contractor	Rail Carrier	Unload Contractor (Mix) Rail Carrier (LTD)
6 Bayed - Yard Status	Staged on Property			
7 Rail Car Loaded (ULD)	VIN tied to Rail Car ULD			
8 Rail Cut-off	Max R/C Loaded Time for Departure			
9 Rail Car Switched	Switching Activity Completed	Unload Contractor (Mix)	Load Contractor (Mix)	Rail Carrier
10 In Transit	Progress Updates in Transit			
11 Arrival - Mixing Center	Arrived & Available for Unload (Mix) Arrived & Available for Switch (LTD)			
12 Unload Record (Mix)	Vehicle Unloaded			
13 VIN Bayed - Yard Status (Mix)	Staged on Property	Load Contractor	Rail Carrier	Unload Contractor
14 Load Record	Vehicle Loaded on Rail Car			
15 Mixing Ctr. Outbound Cut-Off	Max R/C Loaded Time for Departure			
16 In Transit	Progress Updates in Transit			
17 Arrival - Destination Ramp	Arrived & Available for Unload	Unload Contractor	Haul-away Carrier	End of Transit Clock
18 Unload Record	Vehicle Unloaded			
19 Bayed - Yard Status	Staged on Property			
20 Load Record	Vehicle Loaded on Haul-away Car			
21 Haul-away Gate Time	Haul-away Departure from Ramp	Haul-away Carrier	End of Transit Clock	End of Transit Clock
22 In Transit	In transit to Dealer			
23 Offered to Dealer for Delivery	Delivered to Dealer or Alternate Site			

FIG. 60.

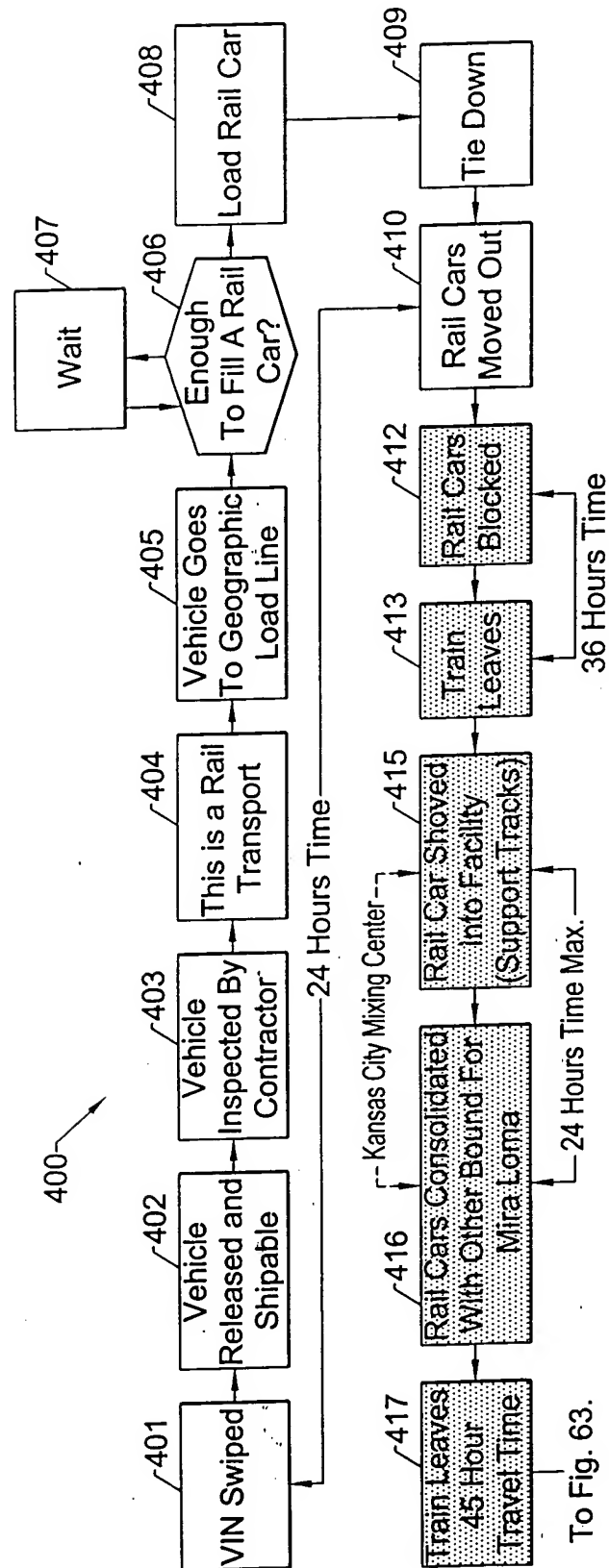


FIG. 61.

To Fig. 63.



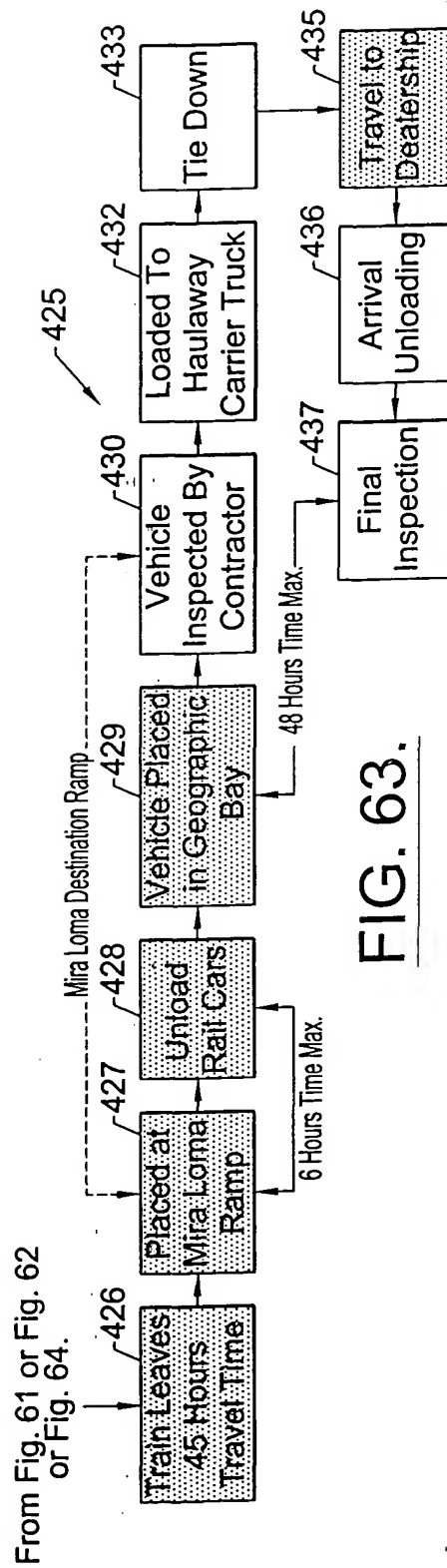
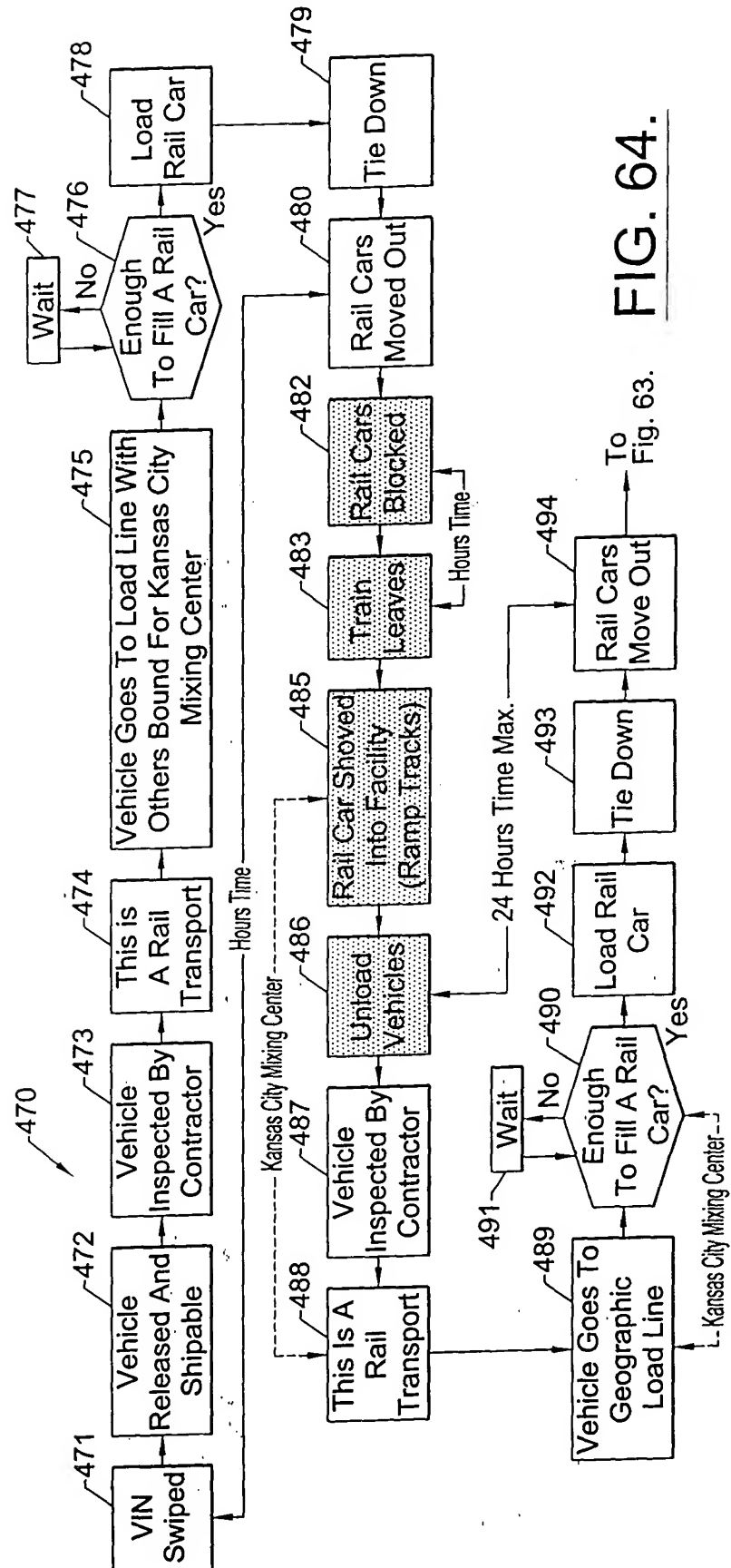
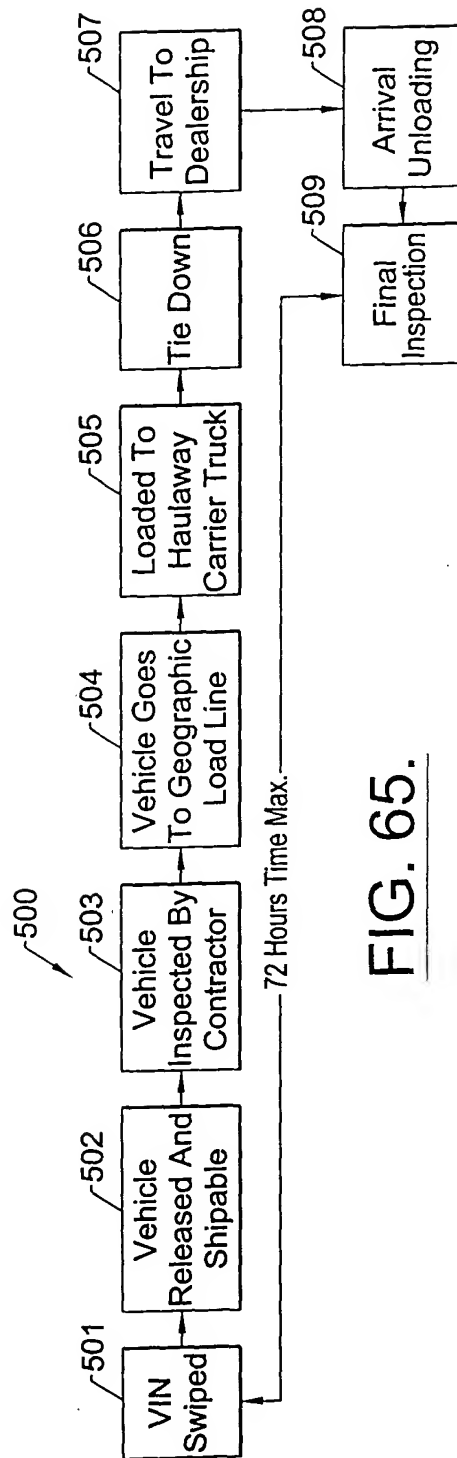


FIG. 63.



**FIG. 65.**